# Service Manual

Dolby NR-Equipped Stereo Cassette Deck RS-B765

Color

(K)...Black Type

DOLBY B.C NR HX PRO

HX Pro headroom extension originated by Bang
Olufsen and manufactured under license from Dolby
Laboratories Licensing Corporation.
"DOLBY", the double-D symbol, and "HX PRO" are
trademarks of Dolby Laboratories Licensing
Corporation.

**RS-B555 MECHANISM SERIES (AR350)** 

#### Area

Country Code	Area	Color
(E)	Continental Europe.	
(EB)	Great Britain.	(K)
(EG)	F.R. Germany and Italy	

Please file and use this supplement manual together with the service manual for Model No. RS-B755, Order No. AD8908260C5.

# **CHANGE**

# CHANGE IN REPLACEMENT PARTS LIST

Note: 1. Mentioned in this parts list are only those different from Model No. RS-B755 (E, EB, EG)

all other parts are the same as for RS-B755 (E, EB, EG).

2. Important safety notice:

Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

3. Parenthesized indications in "remarks" columns specify the area.

Parts without these indications can be used for all areas.

Dof No	Change of Parts No.		D . N . 0 D	
Ref. No.	RS-B755 <b>–</b>	RS-B765	Part Name & Description	Remarks
CAPACITORS				
C9, C10	ECEA0JPX471B	ECA0JPXS471B	E. CAPACITOR, 6.3V, 470µF	
C19, C20	ECEA1HKR33B	ECA1HPXSR33B	E. CAPACITOR, 50V, 0.33µF	
C21, C22	ECEA1CPX100B	ECA1CPX\$100B	E.CAPACITOR, 16V, 10µF	
C35, C36	ECEA1HPX4R7B	ECA1HPX\$4R7B	E. CAPACITOR, 50V, $4.7\mu$ F	
C43, C44	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10µF	
C45, C46	ECEA1HPX4R7B	ECA1HPXS4R7B	E. CAPACITOR, 25V, 4.7µF	
C47, C48	ECEA1HPS010	ECA1HPX\$010B	E. CAPACITOR, 50V, 1µF	
C49, C50	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10µF	
C403, C404	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10μF	

Ref. No.	Change of	f Parts No.	Part Name & Description	Remarks
nei. No.	RS-B755 <b>-</b>	RS-B765	rait Name & Description	Nemarks
CAPACITORS				
C411, C412	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10μF	
C425, C426	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10μF	
C439, C440	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10μF	
C453, C454	ECEA1CPX100B	ECA1CPX\$100B	E. CAPACITOR, 16V, 10μF	
C461, C462	ECEA1HPX4R7B	ECA1HPXS4R7B	E. CAPACITOR, 50V, 4.7µF	
C602, C603	ECEA1EU222E	ECA1EPT222E	E.CAPACITOR, 25V, 2200µF	Δ
C610, C611	ECEA1AU102B	ECA1AAX102B	E.CAPACITOR, 10V, 1000µF	
C618 ~ C621	ECEA1AU102B	ECA1AAX102B	E. CAPACITOR, 10V, 1000μF	
C628, C629	ECEA1HPS010	ECA1HPX\$010B	E. CAPACITOR, 50V, 1μF	
IC				
IC3	MC14066BCP	MN4066B	IC, TAPE SOURCE SELECTOR	
CABINET AND	CHASSIS			
8	RGR0024-H	RGR0024-P	REAR PANEL	(E)
8	RGR0024-J	RGR0024-Q	REAR PANEL	(EB)
8	RGR0024-0	RGR0024-R	REAR PANEL	(EG)
18	RMK0026-1	RMK0026-2	CHASSIS	
20	RFKGSB755E-K	RFKGSB765E-K	FRONT PANEL ASS'Y	
26	RGU0133	RGU0133A	BUTTON, OPERATION	
29	RME0049	RME0049-1	SPRING	
42	RKU0009	RKU0009-1	BOTTOM BOARD	
63	RMA0157	RMA0157-1	DAMPER ANGLE	
MECHANISM F	PARTS LIST			
109	REX0092	REX0092-1	LEAD WIRE BLOCK	
149	REX0093	REX0093-2	LEAD WIRE BLOCK	
PACKING MAT	ΓERIAL		<u> </u>	
P1	RPG0301	RPG0525	CARTON BOX	
P2	RPN0178		PAD, FRONT/BACK	Deletion
P3	SPS5185	SPSD152	PAD, ACCESSORIES	
P5		RPN0366A	PAD (A)	Addition
P6		RPN0366B	PAD (B)	Addition
P7		RPN0366C	PAD (C)	Addition
P8		RPN0366D	PAD (D)	Addition
ACCESSORIES	3			
A1	RQT0226-D	RQT0545-D	INSTRUCTION MANUAL	(EG)
A1	RQT0227-B	RQT0544-B	INSTRUCTION MANUAL	(EB)
A1	RFKSSB755E	RFKSSB765E-K	INSTRUCTION MANUAL	(E)
A4		RQA0013	WARRANTY CARD	Addition
A5		RQCB0169	SERVICENTER LIST	Addition

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- **\* TECHCNICAL INFORMATION**
- \*\* This technical information is located on pp 45-51 of the RS-B555 Service Manual (Order No. AD8907231C5). Therefore, refer to that Service Manual.

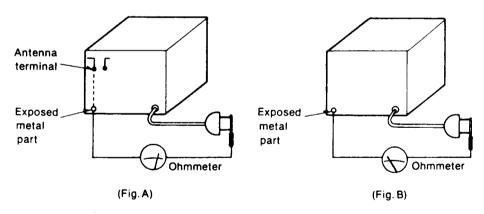
# ■ SAFETY PRECAUTION (This "safety precaution" is applied only in U.S.A.)

- 1. Before servicing, unplug the power cord to prevent an electric shock.
- 2. When replacing parts, use only manufacturer's recommended components for safety.
- 3. Check the condition of the power cord. Replace if wear or damage is evident.
- 4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
- 5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

#### INSULATION RESISTANCE TEST

- 1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
- 2. Turn on the power switch.
- 3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between  $3M\Omega$  and  $5.2M\Omega$  to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



Resistance =  $3M\Omega - 5.2M\Omega$ 

Resistance = Approx oo

4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

# ACCESSORIES

SFDAC05E03: (E, E5, EG) SJA172: (PC) SJA172-1: (P) SJA193-1: (EB)

# Service Manua

**Dolby NR-Equipped** Stereo Cassette Deck RS-B755

# DOLBY B.C NR HX PRO



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**MECHANISM SERIES: AR350** 

# SPECIFICATIONS

#### **■ CASSETTE DECK SECTION**

Frequency response

Deck system Stereo cassette deck Track system 4-track, 2-channel Heads Record Permalloy (Combination) **Playback** Permalloy (Combination) Erasure Double-gap ferrite **Motors** Capstan drive Quartz DD motor Reel table drive DC motor Cassette holder open/close DC motor **Recording system** AC bias Bias frequency 80 kHz **Erasing system** AC erase Tape speed 4.8 cm/sec. (17/8 ips)

NORMAL 20 Hz~19 kHz 20 Hz~18 kHz (DIN) CrO<sub>2</sub> 20 Hz~20 kHz 20 Hz~19 kHz (DIN) METAL 20 Hz~21 kHz 20 Hz~20 kHz (DIN)

S/N (signal level=max recording level, CrO<sub>2</sub> type tape)

Dolby C NR on 74 dB (CCIR) Dolby B NR on 66 dB (CCIR) **Dolby NR off** 57 dB (A weighted)

Wow and flutter 0.05% (WRMS) ±0.14% (DIN)

Fast forward and rewind times Approx. 90 seconds with C-60 cassette tape

Input sensitivity and impedance

LINE

 $60 \text{ mV}/47 \text{ k}\Omega$ 

**Output voltage and impedance** 

LINE  $400 \text{ mV}/800\Omega$ **HEADPHONES** 125 mV/8O  $(8\Omega\sim600\Omega)$ 

## **■ GENERAL**

Power consumption 21 W

Power supply

For U.S.A. and Canada AC 120V, 60Hz For Great Britain AC 240 V, 50/60 Hz For others AC 220V, 50/60Hz Dimensions (W×H×D) 430×135×290 mm (16<sup>15</sup>/<sub>16</sub>"×5<sup>1</sup>/<sub>8</sub>"×11<sup>13</sup>/<sub>32</sub>") Weight

5.3 kg (11.7 lb.)

Specifications are subject to change without notice. Weight and dimensions are approximate.

**Technics** 

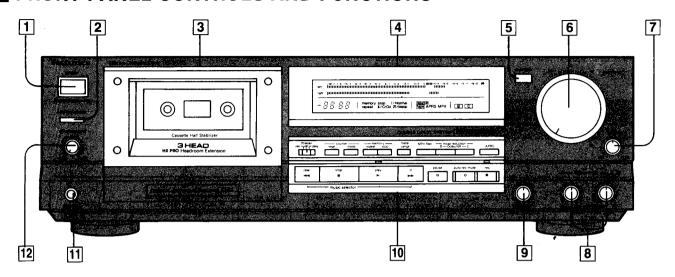
Matsushita Services Company Division of Matsushita Electric Corporation of America 50 Meadowland Parkway, Secaucus, New Jersey 07094

Panasonic Sales Company Division of Matsushita Electric of Puerto Rico, Inc. 65th Infantry Ave. Km.9.5 Carolina, P.R. 00630

Matsushita Electric of Canada Limited 5770 Ambler Drive, Mississauga, Ontario, L4W 2T3

Matsushita Electric Industrial Co., Ltd. Central P.O. Box 288. Osaka 530-91, Japan

# ■ FRONT PANEL CONTROLS AND FUNCTIONS



# 1 Power "standby 🖰 /on" switch (power "standby 🖰 /on")

This switch switches ON and OFF the secondary circuit power only. The unit is in the "standby" condition when this switch is set to the "standby()" position. Regardless of the switch setting, the primary circuit is always "live" as long as the power cord is connected to an electrical outlet.

# 2 Open/close button (≜ open/close)

This button can be used to open or close the cassette holder.

- 3 Cassette holder
- 4 Display section

## 5 Monitor switch (monitor)

In order to monitor the tape (check the recording condition), the sound on the tape (immediately after recording) and the sound of the sound source (the original sound, before recording) can be alternately selected by pressing this button. (The corresponding indicator will illuminate.)

# 6 Recording-level control (rec level)

This control can be used to regulate the recording level and the peak level.

# 7 Recording-balance control (balance)

This control can be used to balance the left and right sound levels during recording.

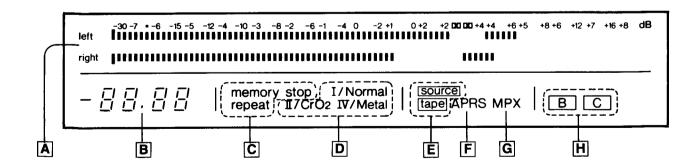
# 8 Recording-calibration adjustment controls (rec calibration)

The sensitivity differences (high or low recording levels) for each tape type can be corrected by using these controls.

# 9 Bias-adjustment control (bias adjust)

The frequency response for each tape type can be equalized by using this control.

- 10 Operation section
- [11] Headphones jack (phones)
- 12 Headphones volume control (phones level)



## A Input level meter

During playback, this meter indicates the level of the recorded sound.

During recording, it indicates the level being recorded, adjusted by the recording-level control.

# B Tape/Linear counter

Indicates the amount of tape movement or elapsed time.

# Memory-mode indicators (memory repeat/stop)

Each indicator illuminates to show which of the memory mode was set by the memory-mode buttons.

#### D Tape-select indicators

The type of tape being used will be automatically detected and the indicator will illuminate.

# E Monitor indicators (source/fape)

Each indicator illuminates to show which of the monitor was set by the monitor switch.

# F APRS indicator (APRS)

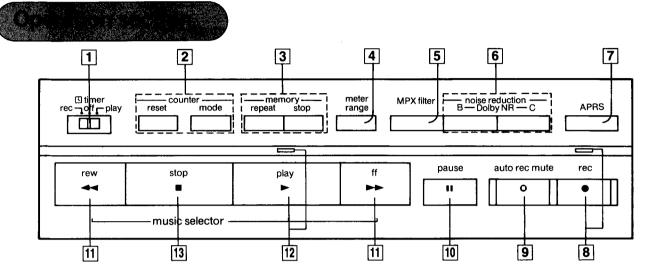
Illuminates to indicate that the "APRS" is set to "on" in the recording stand-by mode.

# G Multiplex filter indicator (MPX)

Illuminates to indicate that the multiplex filter is set to "on".

## H Dolby noise-reduction indicators (B, C)

Each indicator illuminates to show the type of Dolby noisereduction system selected by pressing one of the Dolby noise-reduction buttons.



# 1 Timer switch (L timer)

This switch is used to automatically begin a tape recording or tape playback at a certain time, selected by a timer (not included).

## 2 Counter buttons (counter reset/mode)

reset:

This button can be used to reset the tape/linear

counter indication to "000 $\_$ "/"00.00".

mode:

This button can be used to select the tape/linear

counter indication.

# 3 Memory-mode buttons (memory repeat/stop)

repeat:

This button can be used to set this unit to the "A-B

repeat" mode.

(Refer to page 7.)

stop:

This button can be used to rewind the tape to the preset "0000" point when the rewind (◄◄) button

is pressed. (Refer to pages 7.)

#### 4 Meter-range selector (meter range)

This selector can be used to select the meter-range display of the input level meter.

## 5 Multiplex filter switch (MPX filter)

This switch can be used during the recording of an FM stereo broadcast that employs Dolby noise reduction so as to prevent misoperation of the Dolby noise reduction. (Refer to page 5.)

# 6 Dolby noise-reduction buttons (noise reduction)

These buttons are used to reduce the hissing noise heard from the tape. This unit is provided with both the B-type and C-type noise-reduction systems.

# 7 APRS button (APRS)

This button can be used to hold the peak level while monitoring the input sound. (Refer to page 6.)

# 8 Record button and indicator (rec/ )

This button can be used to change the tape deck to the recording stand-by mode.

This indicator illuminates to indicate that this tape deck is in the recording stand-by mode, or is recording.

# 9 Automatic-record-muting button

(auto rec mute/())

This button can be used to make a silent interval on the tape being recorded on tape deck.

## 10 Pause button (pause/II)

This button can be used to temporarily stop the tape playback or recording of tape deck.

# [1] Rewind/fast-forward/search buttons (rew/◀◀, ff/▶▶)

These buttons can be used to fast forward or rewind the tape, or to easily search for the tune's beginning of the tape quickly.

# [12] Playback button and indicator (play/▶)

This button can be used to start the playback or recording of the cassette.

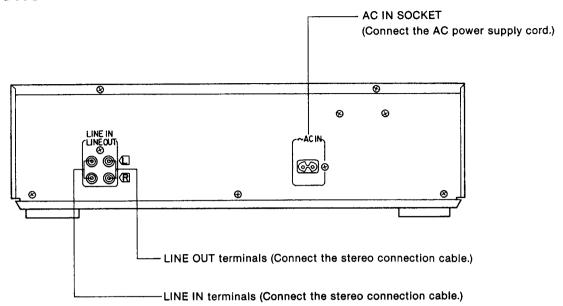
(The tape will then begin moving in the left-to-right direction.)

When this indicator illuminates steadily, it indicates that this tape deck is in the playback mode or the recording mode. When it flashes continually, this is an indication that this tape deck is in the pause mode or the recording stand-by mode.

#### 13 Stop button (stop/■)

This button can be used to stop tape movement.

# **■** CONNECTIONS

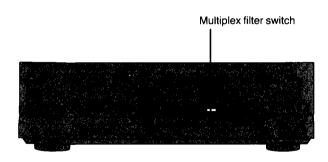


# ■ RECORDING WITH HIGH TONE QUALITY

# MPX filter

Because the pilot signals\*, etc. included with FM stereo broadcast signals are subjected to Dolby noise-reduction processing in the same way as the music signals when an FM stereo broadcast is being recorded, there is apt to be deterioration of the tone quality, and the noise-reduction effect is reduced.

This unit, however, is provided with an MPX filter that filters out the 19 kHz frequency, which is the frequency of the pilot signal. Note that there is virtually no audible effect upon the tone quality as a result of the use of the MPX filter.



This switch can be used during the recording of an FM stereo broadcast that employs Dolby noise reduction so as to prevent misoperation of the Dolby noise reduction. This switch, however, should be switched OFF when a sound source other than the FM broadcast is being recorded, such as, for example, a sound source that has a wide frequency range, such as a compact disc, etc.

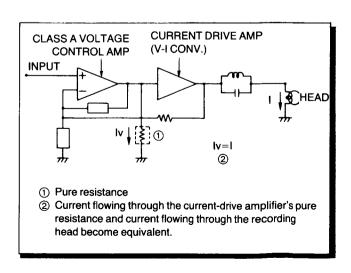
# \*Pilot signal

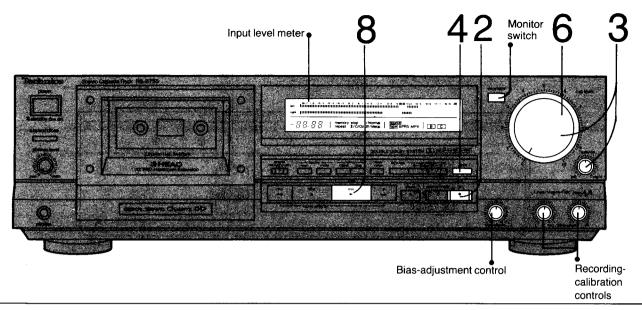
The pilot signal is a signal that is used to separate FM broadcast signals in stereo (left and right channels); this signal is generated on a frequency that is very close to the 19 kHz music band.

## Linear Magne-Field class AA

The recording-equalizer amplifier is an amplifier for supplying (to the head) the current necessary for recording. Usually, loads such as the recording head and bias trap circuitry (circuitry for control of the bias current) would be applied to the output of this amplifier, with the result that complex changes of the current phase occur, causing distortion of the recording signal.

The recording-equalizer amplifier used in this unit, however, is a linear magne-field class AA amplifier that is a combination of class A voltage-control amplifier circuitry and current-drive amplifier circuitry. (See the figure below.) As a result, a current flow that is equivalent to the current flowing in the pure resistance of the current-drive amplifier can be supplied to the recording head. Consequently, a magnetic field that corresponds to the input signals is produced at the head and is recorded on the tape, which means that recorded sounds are faithful to the original sound source, without fluctuations of the current phase.





# **APRS function**

Because the dynamic range of cassette tape is narrower than the dynamic range of a digital source, the recording will be too noisy if the recording level setting is too low, and, conversely, the recorded sound will be distorted if the setting is too high.

It was for this reason that it has always been recommended that the signals to be recorded be first (before recording) input to the cassette deck and the recording level then be set while watching the level meter, but, for former conventional level meter equipped with the peak-hold function, it was necessary to re-adjust and input the signals again if the level setting was too high or too low.

This unit, however, is equipped with the APRS: Advanced Precise Recording-level System, which holds and displays the maximum peak of the input signal level, so that once the peak level of the source is held, there is no necessity to re-input the source signals, and the optimum recording level can be set.

- •The APRS function can be used only during the recordingstandby mode.
- Prepare for recording as described in steps
- 1 to 6 of the "Recording" section. rec
  - Press the record button. (The recording indicator will illuminate and the playback indicator will flash continuously; the unit will be in the recording stand-by mode.)
- rec level / balance Set the recording-level control and the recording-balance control to the suitable position for the sound source.
- **APRS** Press the APRS button. (The APRS indicator will illuminate.)

# Play the sound source to be recorded, from beginning to end.

[The peak level (the highest level of the input signal) of the sound source will be displayed and held on the input-level

Input level meter



Peak level

The range within which the peak level can be held is -8 dB to +16 dB. Note that the APRS indicator will flash continuously if the peak level of the sound source is input at a level that exceeds the maximum recording level (+16 dB).

If that happens, press the APRS button to cancel the APRS function, and then reset the recording level and set the APRS once again.

# rec level Using the recording-level control, adjust the peak level to the desired setting.

The peak level will move to the right when the recordinglevel control is turned to the right, and will move to the left when the recording-level control is turned to the left.

- The recording-balance control cannot be used to adjust the peak level.
- Begin playing the sound source from the beginning once again.
- play Press the playback button.

(The playback indicator will illuminate steadily, and the recording will begin.)

The APRS indicator will switch OFF, and the indication of the input-level meter will return to the ordinary peak-hold mode.

# ■ DISASSEMBLY INSTRUCTIONS

#### "ATTENTION SERVICER"

Some chassis components may have sharp edges. Be careful when disassembling and servicing.

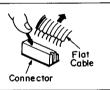
Ref. No.

# Ref. No. Removal of the cabinet **Procedure** 1 Cabinet • Remove the 6 screws (●~⑥).

- 3. Remove the 7 screws ( $3 \sim 1$ ).
- 4. Remove the 2 connectors (CP1, CP2).
- 5. Remove the 5 flat cables (CN3, CN4, CN6, CN10A, CN201).
- 6. Remove the main P.C.B. in the direction of the arrow.

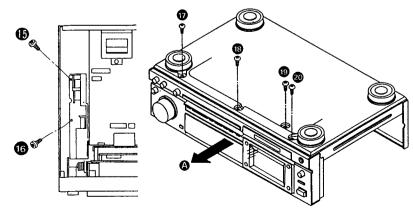
#### How to remove the flat cable

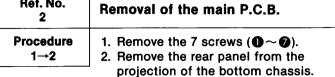
• Pull out the flat cable while pressing the connector.

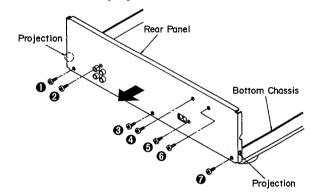


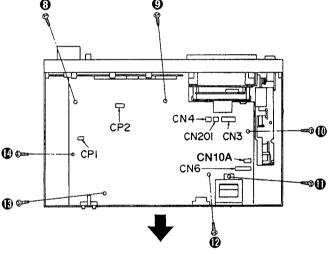
# How to check the main P.C.B.

- When checking the soldered surfaces of main P.C.B. and replacing the parts, do as show.
- 1. Remove the 10 screws (1, 3, 7~1) in above
- 2. Remove the 6 screws ( $(\mathbf{G} \sim \mathbf{Q})$ ).
- 3. Remove the front panel in the direction of the arrow (4).

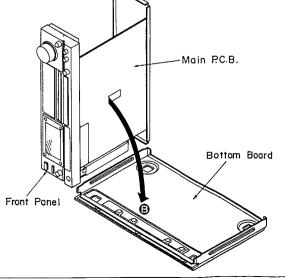






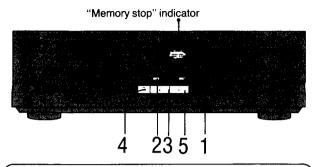


- 4. Remove the bottom board in the direction of the arrow 🗈.
- 5. Reinstall the front panel to the main P.C.B.



# Playback after "memory stop"

The tape is rewound to the designated point and then play can be begun from that point.



#### To set the playback start point

Press the memory-stop button and then begin the playback.

(The memory-stop indicator will illuminate.)

Press the counter-reset button at the point to which you want the tape to rewind.

(The counter will be reset to "0000".)

#### To begin playback from the set point

- 3 Press the stop button.
- 4 Press the rewind (◄◄) button.

The tape will be rewound to the set point, and then will be automatically stopped.

- Press the playback button to begin the playback once again.
- ►To cancel the "memory stop" function, press the memory stop button once again.

(The memory stop indicator will be switched OFF.)

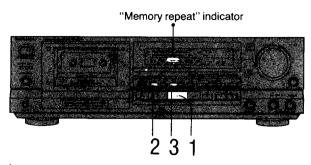
#### Notes:

- •The "memory stop" function can be used while either the tape counter or the linear counter is displayed, but a change from one to the other cannot be made during the "memory stop" mode.
- There may be a slight difference (maximum +4 seconds) between the point where the tape counter was reset and the point where the tape actually stops during rewind.

# A ←→ B repeat play ("memory repeat")

By simply designating the beginning ("0000") and the end of the part that you want to play repeatedly, that part can be repeatedly played for as many as 16 times.

(This repeat-play feature can be used only in the playback mode.)



Press the playback button.

(The playback indicator will illuminate, and playback will begin.)

Press the counter-reset button at the place (A) where you want the repeat play to start.

(The counter will be reset to "0000".)

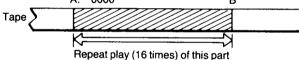
3 Press the memory-repeat button at the place (B) where you want the repeat play to end.

(The memory-repeat indicator will illuminate.)
When the memory-repeat button is pressed, the tape will be rewound to point (A), and the repeat play will then begin.

Place where counter-reset button was pressed button was pressed button was pressed

A: "0000"

B

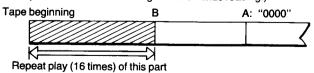


- ►To cancel the repeat-play function before it stops (after 16 repeats), press the memory-repeat button.
- (The memory-repeat indicator will switch OFF.)
   ▶ To change the setting of point (B), first cancel the repeat-play operation (see above), and then press the memory-repeat button at the new place.

#### Notes:

- The repeat-play function will be cancelled if the stop button or the rewind/fast-forward/search button is pressed during repeat play.
   To stop temporarily, press the pause button.
- Repeat play is possible while either the tape counter or the linear counter is displayed, but a change from one to the other cannot be made while repeat play is in progress.
- If, after setting point (A), the tape is rewound to set point (B), the repeat play will be of the part between the tape beginning and point (B).

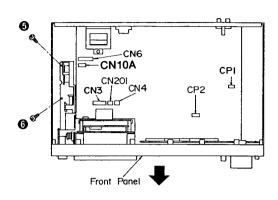
(The linear counter reading will be a minus reading.)



•There may be a slight difference (maximum ±4 seconds) between the settings made for points (A) and (B) and the points at which the tape is actually played during repeat play.

Ref. No. 3	Removal of the front panel
Procedure 1→3	1. Remove the 6 screws (1~6).
0	

- 2. Remove the 2 connectors (CP1, CP2).
- Remove the 5 flat cables (CN3, CN4, CN6, CN10A, CN201).
- 4. Remove the front panel in the direction of the arrow.

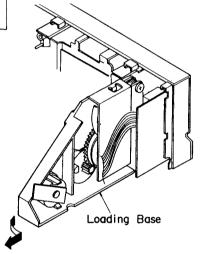


Unit O O O O O O O O O O O O O O O O O O O

Removal of the mechanism unit

Ref. No. 5 Removal of the loading base

Procedure 1→3→4→5



 Remove the loading base in the direction of the arrow.

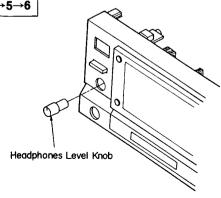
Ref. No.

• Remove the 4 screws ( $\mathbf{0} \sim \mathbf{4}$ ).

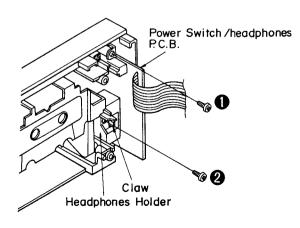
Ref. No.

Removal of the power swich/ headphones P.C.B.

Procedure 1→3→4→5→6



1. Pull cut the headphones level knob.

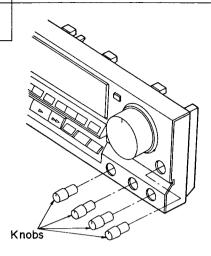


- 2. Remove the 2 screws (1, 2).
- 3. Release the 1 claw.
- 4. Remove the headphones holder.

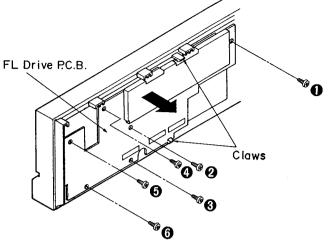
Ref. No.

Removal of the FL Drive P.C.B.

Procedure 1→3→7

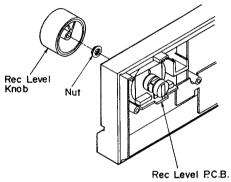


1. Pull out the 4 knobs.



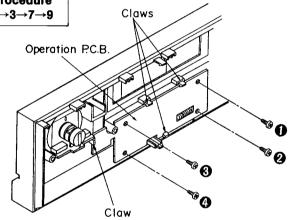
- 2. Remove the 6 screws ( $\mathbf{0} \sim \mathbf{6}$ ).
- 3. Release the 2 claws.
- 4. Remove the FL P.C.B. in the direction of the arrow.

Ref. No. 8	Removal of the rec level P.C.B.
Procedure 1→3→7→8	



- 1. Pull out the rec level knob.
- 2. Remove the 1 nut.

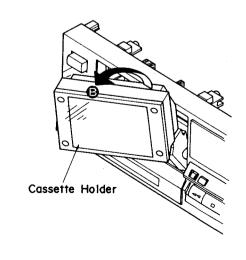
Ref. No. 9	Removal of the operation switch P.C.B.
Procedure 1→3→7→9	Claws



- 1. Remove the 4 screws ( $\mathbf{1} \sim \mathbf{4}$ ).
- 2. Release the 4 claws.

Ref. No. 10	Removal of the cassette holder
Procedure 1→3→4 →5→10	
~	Rib
•	ove.
	Damper Gear

- 1. Remove the 1 screw (1).
- 2. Remove the damper gear.
- 3. Remove the rib in the direction of the arrow (a).



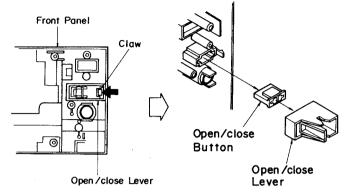
4. Remove the cassette holder in the direction of the arrow 3.

# Ref. No. Removal of the cassette cover and 11 cassette half stabilizer **Procedure** 10→11 Screwdrive Half Stabilizer Cassette Lid Cassette Holder Removal of the leaf switch P.C.B. and Ref. No. eject drive motor 13 **Procedure** Leaf Switch P.C.B. Claw

# 12 **Procedure** 5→6→12

Ref. No.



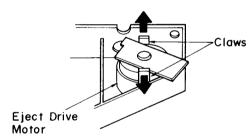


# ■ Removal of the leaf swich P.C.B.

- 1. Remove the 1 screw (1).
- 2. Release the 1 claw.

# Removal of the eject drive motor

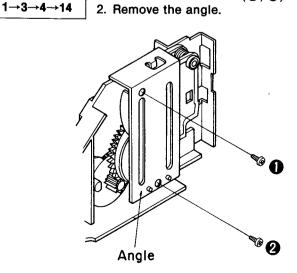
- 1. Remove the belt.
- 2. Remove the 2 screws (2, 3).
- 3. Release the 2 claw.



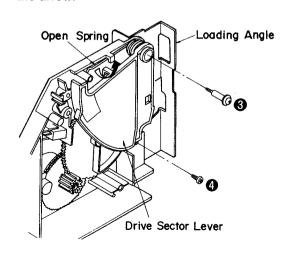
Belt	Eject Drive Motor

Ref. No. 14	Removal of the drive sector lever and loading angle
Procedure	1. Remove the 2 screws (  )

- 1. Remove the 2 screws (1, 2).
- 2. Remove the angle.



- 3. Remove the 2 screws (3, 4).
- 4. Remove the loading angle.
- 5. Remove the open lever spring in the direction of the arrow.

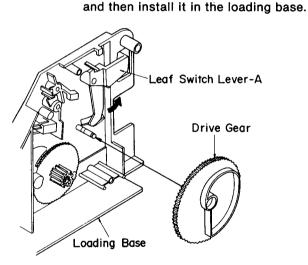


Ref. No. 15	Removal of the drive gear
Procedure 14→15	Claws



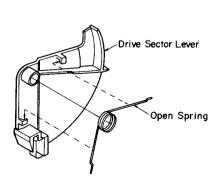
- 1. Release the 2 claws.
- Remove the drive gear in the direction of the arrowA.

Ref. No. 17	Installation of the Drive Gear and the Drive Sector Lever
Procedure 17	■ Installation of the Drive Gear  1. Push the leaf switch lever A in the
	direction of the arrow.  2. Place the drive gear as shown below.



# ■ Installation of the Drive Sector Lever

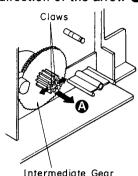
 Temporarily install the open spring in the drive sector lever.



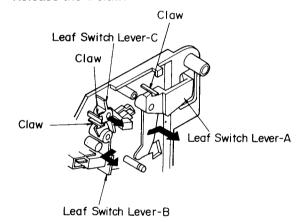
Ref. No. 16 Removal of the intermediate gear, leaf switch lever-A, leaf switch lever-B, and leaf switch lever-C

Procedure 14→15→16

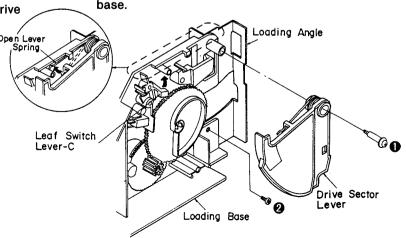
- Removal of the intermediate gear
- 1. Release the 2 claws.
- 2. Remove the intermediate gear in the direction of the arrow (4).



- Removal of the leaf switch lever-A
- Release the 1 claw.
- Removal of the leaf switch lever-B
- Release the 1 claw.
- Removal of the leaf switch lever-C
- Release the 1 claw.



- 2. Install the loading angle in the loading base and then secure it with the 1 screw 2.
- Push the leaf switch lever C in the direction of the arrow.
- 4. Secure the drive sector lever with 1 screw 1.
- Engage the open spring in the claw of the loading base.



# MEASUREMENT AND ADJUSTMENT METHODES

#### **Measurement Condition**

- Rec. level control: Maximum
- Timer switch: Off
- MPX filter switch: off
- Bias-adjustment VR: Center
- Rec. balance control; Center

## Measuring instrument

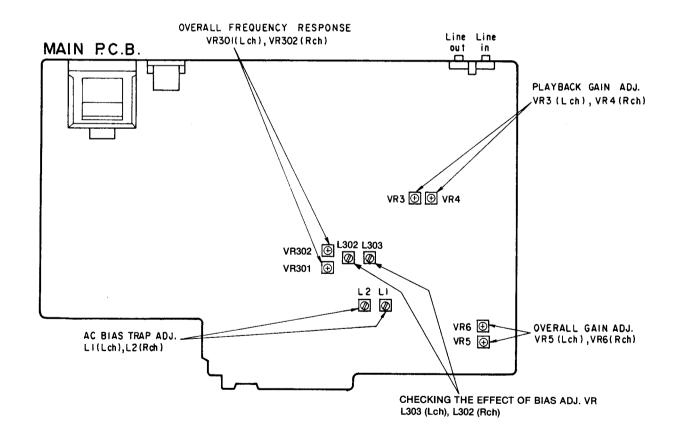
- EVM (Electronic Voltmeter)
- Oscilloscope
- Digital frequency counter
- AF oscillator

## Test tape

- Head azimuth adjustment (8kHz, -20dB); QZZCFM
- Tape speed adjustment (3kHz, -10dB); QZZCWAT
- Playback frequency response (315Hz, 12.5kHz, 10kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz, 63Hz, -20dB); QZZCFM

- Rec. calibration adjustment; Center
- · Dolby NR switch; Off
- Make sure heads are clean
- Make sure capstan and pressure roller are clean
- Judgeable room temperature 20±5°C (68±9°F)
- ATT (Attenuator)
- DC voltmeter
- Resistor (600Ω)
- Playback gain adjustment (315Hz, 0dB); QZZCFM
- Overall frequency response, Overall gain adjustment Normal reference blank tape; QZZCRA CrO<sub>2</sub> reference blank tape; QZZCRX Metal reference blank tape; QZZCRZ

# Adjustment Points



#### **HEAD AZIMUTH ADJUSTMENT**

1.Playback the azimuth adjusment portion (8 kHz, -20 dB) of the test tape (QZZCFM). Vary the azimuth adjusting screw until the outputs of the L-CH and R-CH are maximized and the lissajous waveform, as illustrated, approaches 0 degrees.

Note: If L-CH and R-CH are not maximized at the same point, adjust to the point where the levels of each channel are maximized and equal.

2.Perform the same adjustment in the play mode.

3. After the adjustment, apply screwlock to the azimuth adjusting screw.

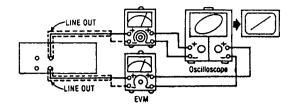


Fig. 1



Fig. 2

## **PLAYBACK GAIN ADJUSTMENT**

- 1.Playback the gain adjusted portion (315 Hz, 0 dB) of the test tape (QZZCFM).
- Adjust VR3 (L-CH) and VR4 (R-CH) so that the output is within the standard value.

Standard value: 0.4V±0.5dB

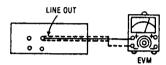


Fig. 3

# PLAYBACK FREQUENCY RESPONSE

- 1. Playback the frequency response portion (315 Hz,  $12.5\,\mathrm{kHz}{\sim}63\,\mathrm{Hz}, -20\,\mathrm{dB})$  of the test tape (QZZCFM).
- Assure that the frequency response is within the range shown in Fig. 6 for both L-CH and R-CH.

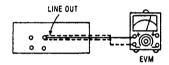


Fig. 4

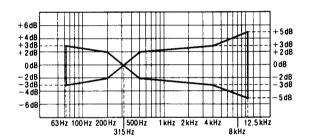
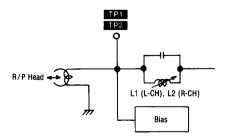


Fig. 5

# **AC BIAS TRAP ADJUSTMENT**

- Insert the Metal blank test tape (QZZCRZ) and set the unit to the Record mode.
- Adjust L1 (L-CH) [[L2 (R-CH)]] so that the output voltage between TP1 (TP2) and GND is less than the minimum value.



# **■ TERMINAL FUNCTION OF IC'S**

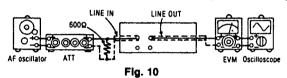
• IC901 (MB88511-224N): MICROCOMPUTER (This microcomputer is used for mechanical operation.)

Pin No.	Mark	I/O Division	Function
1	DMT	0	Line out mute signal ("H"ON, "L"OFF)
2	RMT	0	REC AMP mute signal ("H"ON, "L"OFF)
3	BOS	0	BIAS OSC ON/OFF control signal ("H"OFF, "L"ON)
4	REC	0	REC LED ON/OFF control signal ("H"OFF, "L"ON)
5	PLAY	0	PLAY LED ON/OFF control signal ("H"OFF, "L"ON)
6	EJECT F	0	Power eject motor open control signal ("H"OPEN, "L"CLOSE/STOP)
7	EJECT R	o	Power eject motor close control singnal ("H"CLOSE, "L"OPEN/STOP)
8	CAPM	0	Capstan motor ON/OFF control signal ("H"OFF (POWER OFF or ABNORMAL CONDITION), "L"ON)
9	SOL1	0	Trigger solenoid ON/OFF control signal ("H"OFF, "L"ON)
10	SOL2	0	Brake solenoid ON/OFF control signal ("H"OFF, "L"ON)
- 11	SOL2C	0	Brake solenoid hold ON/OFF control signal ("H"OFF, "L"ON (FF/REW/MS)
12	RP (REEL PULSE)	l	Reel puise signal
13	RMR	0	Reel motor reverse control signal ("H"REW, "L"STOP/PLAY/FF)
14	RMF	0	Reel motor foward control signal ("H"FF/PLAY, "L"STOP/REW)
15	OSC	ı	Single capstan/Dual capstan select signal ("H"DUAL CAPSTAN, "L"SINGLE CAPSTAN)
		0	Calibration OSC circuit ON/OFF control signal ("H"OFF, "L"ON)
16	Ex	ı	Clack OCC terminal (CMU)
17	х	0	Clock OSC terminal (6MHz)
18	RES	1	Reset signal ("L"RESET)
19	OSCF	o	Not used in this unit. Calibration OSC circuit (400 Hz/10 kHz) select signal ("H" HIGH FREQ. (10 kHz), "L" LOW FREQ. (400 Hz)
20	POF	ı	AC POWER detect signal
21	Vss		GND

Pin No.	Mark	I/O Division	Function
		I	CD direct operation det. signal
22	DIRECT	0	CD direct/LINE input select control signal ("H"CD DIRECT, "L"LINE INPUT)
23	ō	0	Dolby NR mode select
24	B		signal B H L H L
25	MPX	0	MPX coil ON/OFF control signal ("H"MPX OFF, "L"MPX ON)
		1	Two head/Three head select signal ("H" THREE HEAD)
26	T/S	0	Tape/Source monitor select control ("H"TAPE MONITOR, "L"SOURCE MONITOR)
27	HALF	ı	Cassette half det. SW terminal ("L"ON)
28	MODE	ı	Mechanism mode SW terminal
29	ARM	1	Auto Rec Mute key signal ("L"PUSH)
30	AVss	-	Connected to GND
31	AVR	_	Connected to GND
32	AVcc	_	Power supply terminal
33	KEY 1	I	Key SW input (STOP/FF REW/PLAY/REC/PAUSE/ C/B/MPX/TIMER REC/TIMER PLAY)
34	KEY 2	l	Key SW input (MEMORY REPEAT/MEMORY STOP/EJECT/MONITOR/CD DIRECT/ OSC/TEST)
35	ATS	ı	Auto Tape Select SW input (ATSC/ATSM/EJECT OPEN LEAF SW)
36	INH	ı	REC INH SW Input (REC INH/EJECT MOTOR LEAF SW)
37	SYNC	_	Connected to GND
38	DISP	0	Serial data signal of FL display (ACTIVE: "H")
39	MSP	I	Music select det. signal ("H"NO SIGNAL, "L"ON SIGNAL)
40	MEMORY PULSE	ı	Memory Pulse signal
41	REMOCON	ı	Not used in this unit. Remote control serial data ("L" for 50ms. with counter "0000")
42	Vcc		Power supply terminal

#### **OVERALL FREQUENCY RESPONSE**

- Insert the normal blank test tape (QZZCRA) and set the unit to the record pause mode.
- Apply a reference input signal (1kHz, -24dB) through an attenuator.
- Attenuate the signal by 20dB and adjust the frequency from 50Hz~10kHz.
- 4. Record the frequency sweep.
- Playback the recorded signal and assure that it is within the range shown in Fig. 8 in comparison to the reference frequency (1kHz).
- If it is not within the standard range, adjust VR301 (L-CH) and VR302 (R-CH) so that the frequency level is within the standard range.
  - Level up in high frequency range .......Increase the bias current.
  - Level down in high frequency range ... Decrease the bias current.
- Repeat steps 2~6 above using the CrO<sub>2</sub> tape (QZZCRX) and the metal tape (QZZCRZ) increasing the frequency range to 12.5 kHz (50 Hz~12.5 kHz).
- 8. Assure that the level is within the range shown in Fig. 9.



#### Normal Overall frequency response chart (NR OUT)

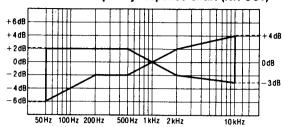


Fig. 8

## CrO<sub>2</sub> Metal Overall frequency response chart (NR OUT)

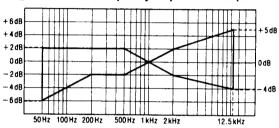
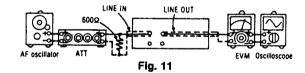


Fig. 9

#### **OVERALL GAIN ADJUSTMENT**

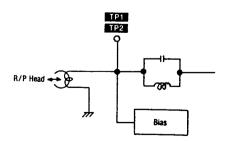
- Insert the normal blank test tape (QZZCRA) and set the unit to the record pause mode.
- Apply a reference input signal (1kHz, -24dB).
   Attenuate the output so that its level becomes 0.4V.
- 3. Record this input signal.
- 4. Playback the signal recorded in step 3 above, and assure that the output is within the standard value.
- If it is not within the standard value, adjust VR5 (L-CH) and VR6 (R-CH).
- 6. Repeat the step  $2\sim$ 5 above until the output is within the standard value.

Standard value: 0.4V ± 0.5 dB



#### CHECKING THE EFFECT OF BIAS ADJ. VR

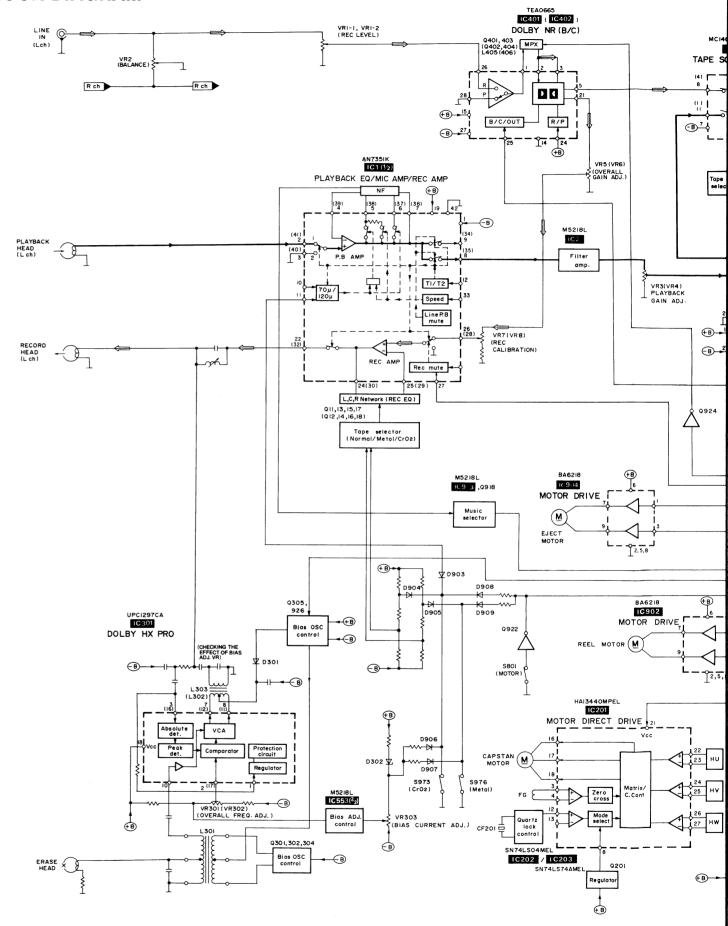
- Insert the Metal blank test tape (QZZCRZ) and set the unit to the Record mode.
- While turning the Bias Adj. VR from minimum to maximum, verify that the output at TP1 (L-CH) and TP2 (R-CH) to ground vary more than +3.5dB.
   If the output variation span is less than +3.5dB, adjust L303 (L-CH) or L302 (R-CH) until it exceeds +3.5dB.

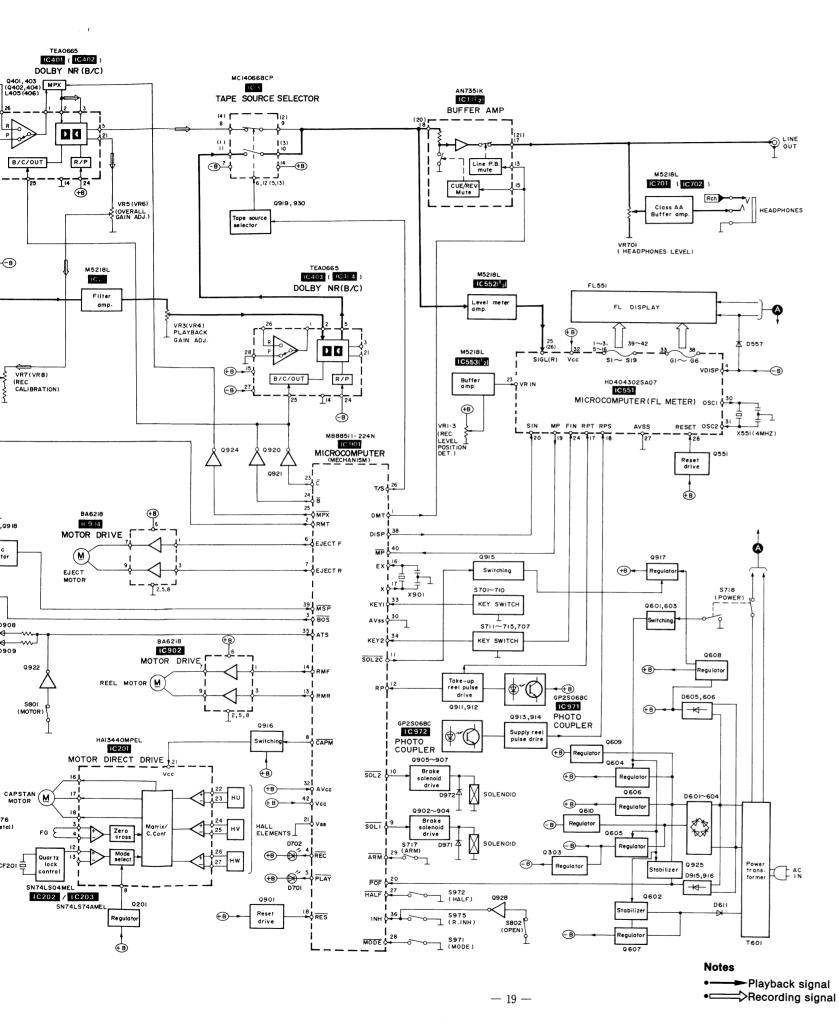


# • IC551 (HD404302SA07): MICROCOMPUTER (This microcomputer is used for FL meter operation.)

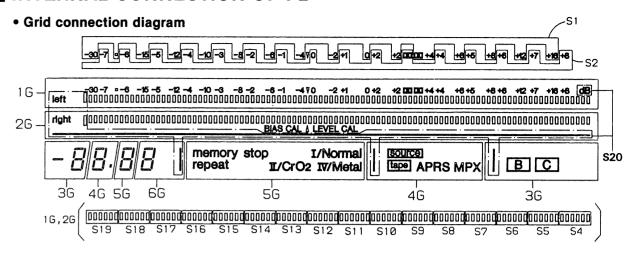
Pin No.	Mark	I/O Division	Function	Pin No.	Mark	I/O Division	Function
1	S5	0		22	AVcc	_	Power supply terminal
2	S6	0	Segment signal for FL display	23	VR IN	ı	Rec level control (VR MAX+5V)
3	<b>S</b> 7	0		24	FIN	ı	Function key terminal (COUNTER RESET/COUNTER MODE/APRS)
4	Vdisp	_	Pull down power supply terminal (-Vcc)	25	SIG L	ı	LCH level signal
5	S8	0		26	SIG R		RCH level signal
6	S9	0		27	AVss	_	Connected to GND
7	S10	0		-			
8	S11	0		28	RESET	1	Reset terminal (with Reset: "H")
9	S12	0		29	TEST	1	Test terminal
				30	OSC 1	0	
10	S13	0	Segment signal for FL display	31	OSC 2	ı	Clock OSC terminal (4MHz)
11	S14	0		32	Vcc	ı	Power supply terminal
12	S15	0		33	G1	0	
13	S16	0		-			
14	S17	0		34	G2	0	
15	S18	0		35	G3	0	Grid signal for FL display
				36	G4	0	and signal for i E display
16	S19	0		37	G5	0	
17	RPT	ı	Reel pulse signal of tape up reel	38	G6	0	
18	RPS	-	Reel pulse signal of supply reel	39	S1	0	
19	MP	0	Memory pulse signal				
-	•		("L" for 50 ms. with counter "0000")	40	S2	0	Segment signal for FL display
20	DISP	1	Serial data signal (ACTIVE: "H")	41	S3	0	
21	GND		GND terminal	42	S4	0	

# **■ BLOCK DIAGRAM**





# ■ INTERNAL CONNECTION OF FL



## Anode connection table

	1G	2G	3G	4G	5G	6G
S1	S1	LEVEL CAL	-	APRS	-	-
S2	S2	BIAS CAL	-	-	-	-
S3	▼	Å	-	-	-	-
S4	IIIIII	IIIIII	-	-	-	-
S5	IIIIII	IIIIII	-	-	-	-
S6	IIIIII	IIIIII	-	-	memory	-
S7	IIIIII	IIIIII	-	-	repeat	-
S8	IIIIII	IIIIII	-	tape	stop	-
S9	IIIIII	IIIIII	В	source	-	-
S10	IIIIII	IIIIII	С	-	I /Normal	-
S11	IIIIII	IIIIII	-	MPX	II/CrO <sub>2</sub>	-
S12		IIIIII			IV/Metal	-
S13	IIIIII	IIIIII	а	a	а	a
S14	IIIIII		ь	b	Ъ	b
S15	IIIIII	IIIIII	f	f	f	f
S16	IIIIII	IIIIII	g	g	g	g
S17	IIIIII	IIIIII	С	С	С	С
S18	IIIIII	IIIIII	e	e	e	е
S19	IIIIII	IIIIII	d	d	d	d
S20 (dB)	left dB	right			-	1

# • Pin connection

PIN NO.	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
CONNECTION	NP	N P	N P	N P	S 19	S 18	S 17	S 16	S 15	S 14	S 13	S 12	S 11	S 10	S 9	S 8	S 7	S 6	S 5	S 4	S 3	S 2	S 1	N C	6 G	5 G	4 G	3 G	2 G	1 G	S 20	N P	F 1	F 1						

PIN NO.	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41
CONNECTION	F	F	N	N	N	N	N	N	N	N	N	N	N	N	N
	2	2	P	P	P	P	P	P	P	P	P	P	P	P	P

# ■ SCHEMATIC DIAGRAM

(Parts list on pages  $36\sim38$ ,  $44\sim46$ .)

(This schematic diagram may be modified at any time with development of new technology.)

#### Notes:

- S551: Monitor switch (monitor) in "off" position.
- \$701 : Stop switch (stop) in "off" position.
- S702 : F.F. switch (ff) in "off" position.
- \$702 : F.F. switch (ff) in "off" position.
- \$703 : New switch (rew) in "off" position.
- \$704 : Playback switch (Play) in 'off' position.
- \$705 : Record switch (rec) in **on** position.
- S707 : Dolby noise-reduction switch (Dolby NRC) in "off" position.
- S708: Dolby noise-reduction switch (Dolby NR B) in "off" position.

В

- S709 : Multiplex filter switch (MPX filter) in "off" position.
- S710 : Timer switch (timer) in "off" position.
- S711 : Counter reset switch (counter reset) in "off" position.
- \$712 : Counter mode switch (counter mode) in "off" position.
- S713: Meter range switch (meter range) in "off" position.
- S714: Memory mode switch (memory repeat) in "off" position.
- \$715 : Memory mode switch (memory stop) in "off" position.
- S716 : APRS switch (APRS) in "off" position.
- S717: Automatic-record-muting switch (auto rec mute) in "off" position.
- S718: Power switch (standby  $\phi$  /on) in "on" position.
- S719 : Open/close switch (open/close) in "off" position.
- S801: Motor switch in "off" position. (Loading)
- S802 : Open swtich in "off" position. (Loading)
- \$971: Mode switch in "off" position.
- S972 : Cassette half detection switch in "off" position.
- S973 : ATS (CrO<sub>2</sub>) switch in "off" position.
- S975 : Rec Inhibit switch in "off" position.
- S976: ATS (Metal) switch in "off" position.
- $\bullet$  Resistance are in ohms ( $\Omega$ ), 1/4 watt unless specified otherwise.

# 1 K = 1,000 (Ω), 1 M = 1,000 k (Ω)

- $\bullet$  Capacity are in micro-farads (µF) unless specified otherwise.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- ( ) .....Voltage values at record mode.

# For measurement us EVM.

Important safety notice

Components identified by  $\triangle$  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

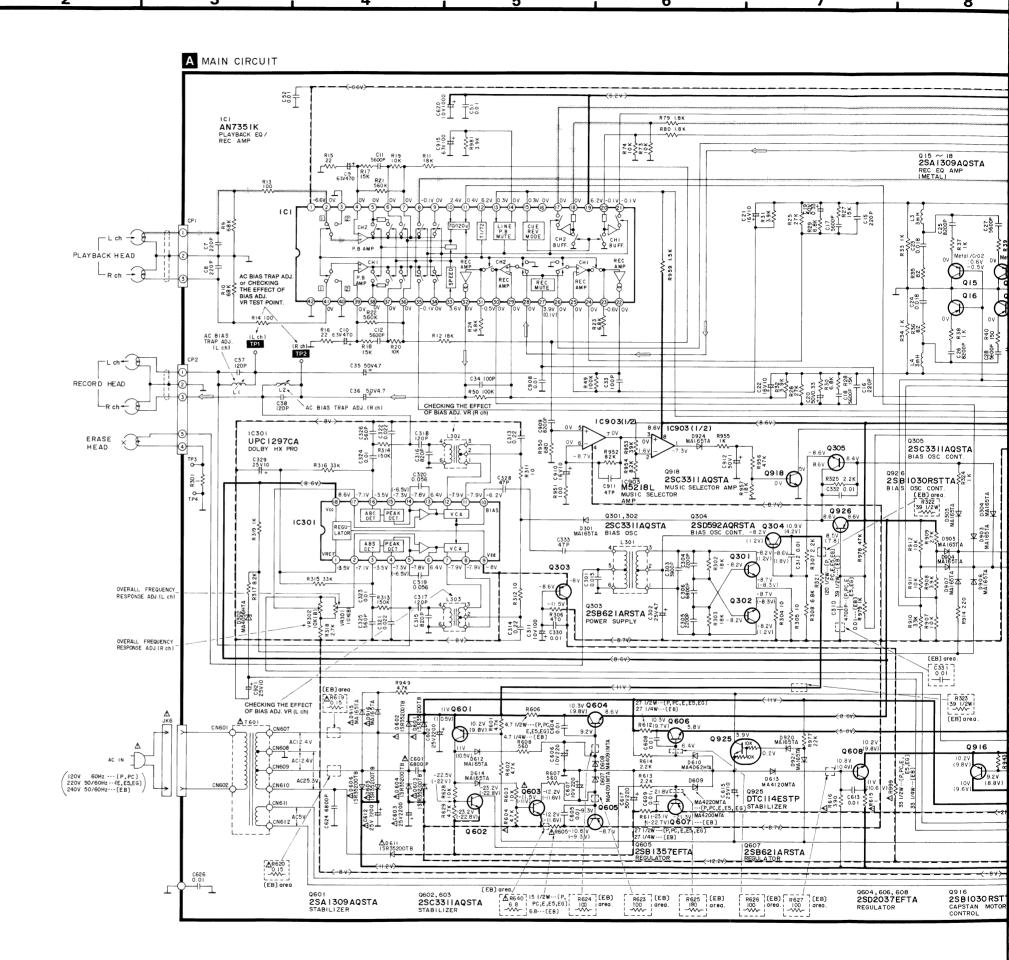
- ( +B>---- ) indicates +B (bias).
- ( www. B > ) indicates B (bias).
- ( ) indicates the flow of the playback signal.
- ( ) indicates the flow of the record signal.

#### \* Caution!

IC and LSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

- \* Cover the parts boxes made of plastics with aluminum foil.
- \* Ground the soldering iron.
- \* Put a conductive mat on the work table.
- \* Do not touch the legs of IC or LSI with the fingers directly.



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R633 120 Q15 ~ 18 2SA 1309AQSTA REC EQ AMP (METAL) QII ~ 14 2SC33IIAQSTA REC EQ AMP (Cr02 / METAL) C43 R77 I6VIO 330 IC901 MB88511-224N MICROCOMPUTER (MECHANISM) 2.20 P 6.372200 F.372200 \$ 39 500 PLAYBACK GAIN ON AND ADJ.(L ch) R922 4.7K R980 4.7K C42 47P OV Metal: 0.6V 0.6V OV Metal/Cro2 (0.6V 0.6V 0.5V 0.5V 0.5V Q919 DTAII4ESTP R/P SELECT R 56 22K -0.6V 8435 477 5435 102(1/2) Q15 QI2 Q18 Q919 Q16 Q 14 (OK) REMOCON (MEMORY CONTROL MEMORY CONTROL MEMORY CONTROL MAN MEMORY CONTR Q924 DTAII4ESTP MPX SELECT #34 #36 82 82 82 82 10901 Q924 M5218L PLAYBACK CORRECT PHASE Q920 DTAII4ESTP NR SELECT (DOLBY B) RES A 5V 5V 0V 0920 / #44 47,4 1,436 Q930 2901 2901 2904 1000 2904 1 C920 50<u>V</u>0.41 R903 C904 470 25V4.7 MC 14066BCP TAPE SOURCE SELECTOR Q921 8.6V Q305 Q 9 0 I 2SC3311AQSTA BIAS OSC CONT. Q901 2SC3311AQSTA RESET(MICROCOMPU Q930 DTCII4ESTF 092 6 2 S B 10 3 O R S T T A S C C C N T . (EB) grea . | 7832 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | 7852 1 | Q921 2SC33IIAQSTA NR SELECT (DOLBY C) 2SB 1030 RSTTA BREAK SOLENOID DRIVE Q902,905 DTAII4ESTP 2SB1030RSTTA 9.6926 MA165 R803 0927 3.3 1/2W(10.7V) Q917,927 2SD592AQRSTA REEL MOTOR CONT. R945 6.6 V Q917 12 1/2 W (6.2 V). 5.2 V BA6218 EJECT MOTOR CONTROL (10.7V)% 20907 2**(** 5 v Wylok 5v AR928 1.W1-5.A2 0.00 Q931 DTC114YSTP SWITCHING Q915

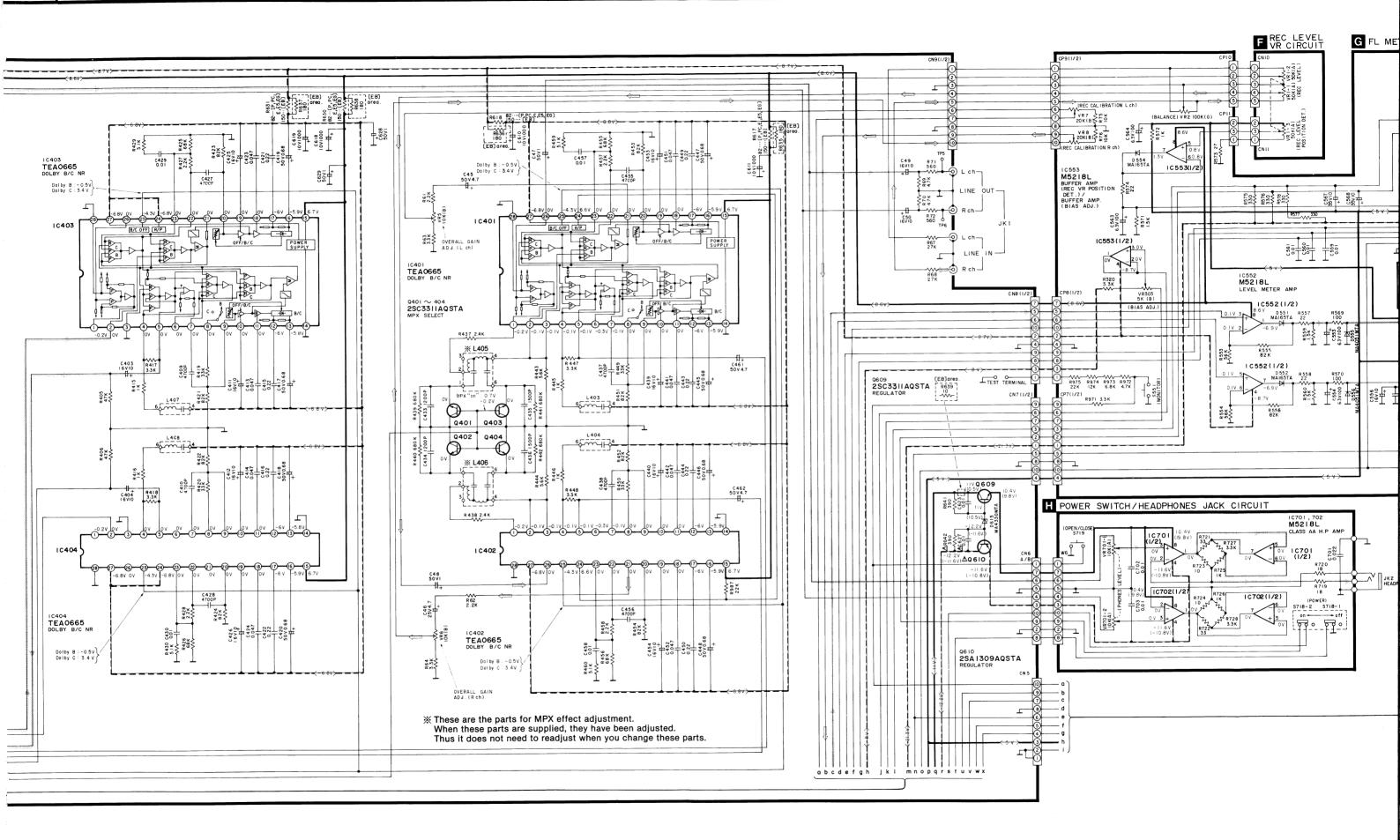
Q915

Q915

Q915

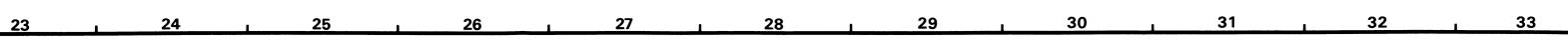
Q915 V Q931 Q912 DTCII4ES TP REEL PULSE DET. (TAKE - UP) Q909 (8 (W) (87K 4.7K Q904 2SB I 030 TRIGGER SOLENOID DRIVE IOK O 0932 (EB) IC902 BA6218 Q903 Q906 ∜ᠿ⁵ Q912 W W Q914 Se B DTCI14ESTP REEL PULSE T DET. (SUPPLY) Q909 2SC33IIAQSTA BREAK SOLENOID Q933 8 × × × (EB) area C331 (EB) area . Q 9 II O 5 V Q933 2SD 1450RSTA STABILIZER 0.6V Q903, 906 DTCII4ESTP SOLENOID DRIVE D909 MA165TA R906 6.8K D908 MA165TA R905 1.8K Q908 DTC114YSTP q — q m — m j — j k — k t — t Q916 10.2V (9.8V) 9.2V R942 (9.6V) 9.8V 820 Q913 2SC33IIAQSTA REEL PULSE DET.(SUPPLY Q932 2SD I 450 RSTA STABILIZER r --- r h --- h l --- l s --- s  $\Box$ Q922 100 000 000 000 9 06 C613 S 9 - V 25 TC114ESTP ABILIZER To CAPSTAN Q928 MOTOR (D.D) CIRCUIT (A)  $\bigcap^{\circ}$ BB62IARSTA DTAII4ESTP SOLENOID (BREAK) REEL MOTOR D LEAF SWITCH CIRCUIT S972 HALF) S971 Q604,606,608 2SD2O37EFTA REGULATOR GP2SO6BC PHOTO COUPLER 89734 487055 0 Q916 2SBIO3ORSTTA CAPSTAN MOTOR CONTROL 26 (EB) R627 (EB) orea. 100 orea. 2SC3311AQSTA B MECHANISM CIRCUIT C EJECT MOTOR CIRCUIT

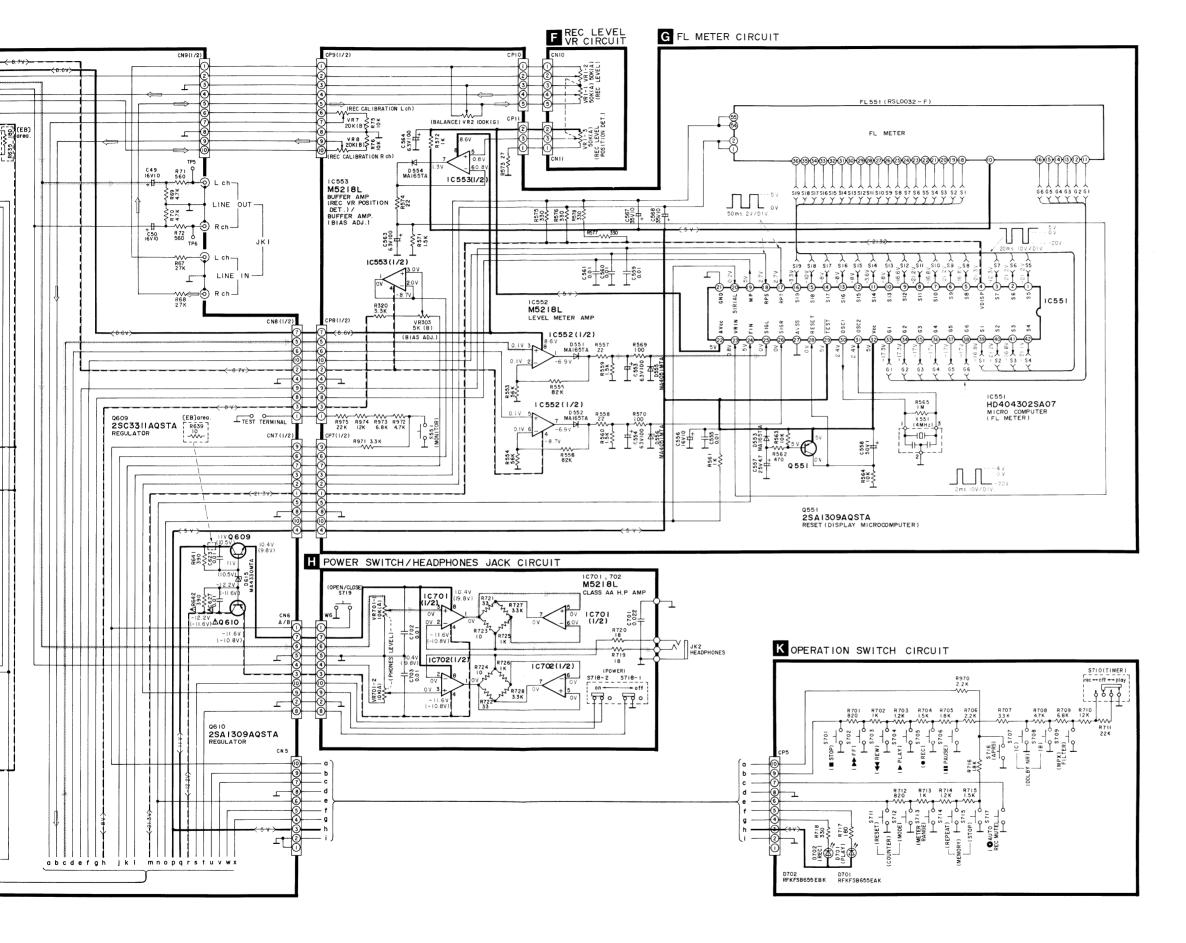
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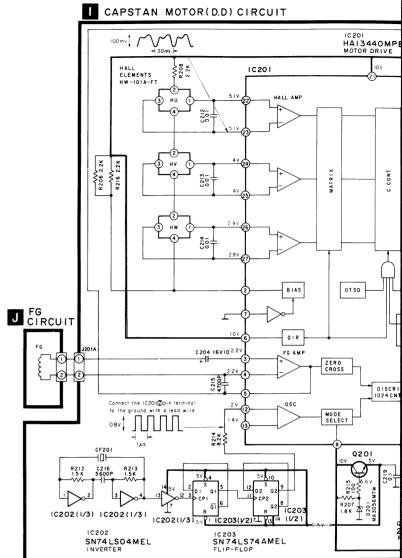


— 25 —

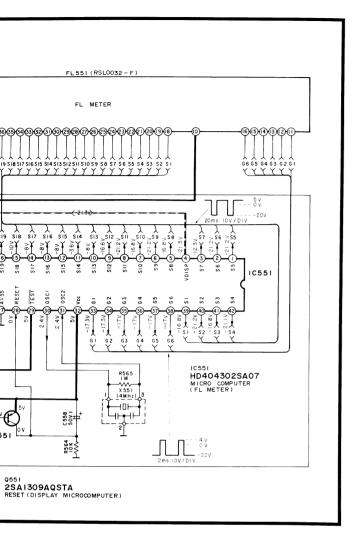
— 26 —

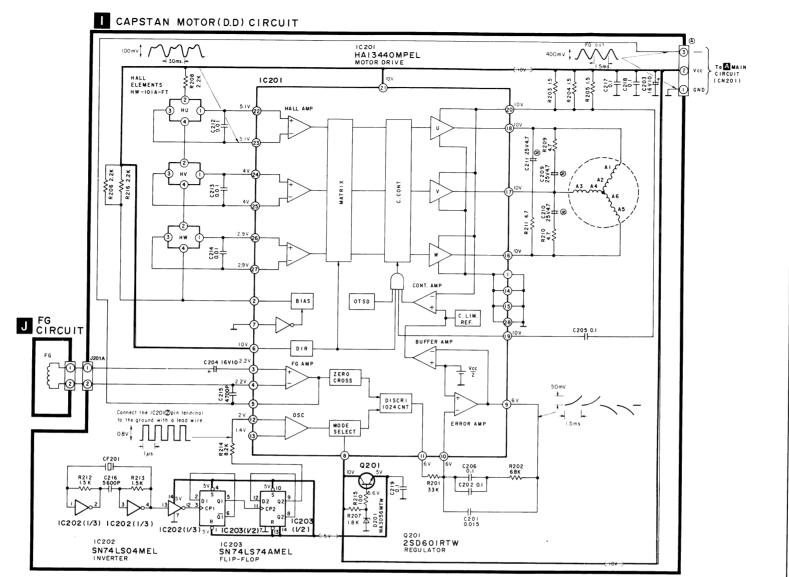






29 30 31 32 33 34 35

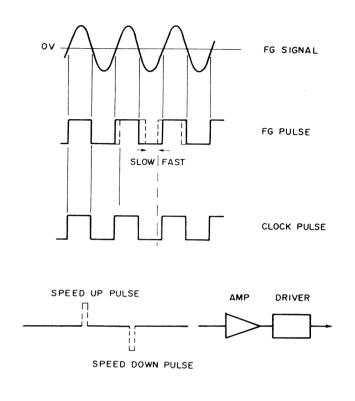




# ■ TROUBLESHOOTING OF DIRECT DRIVE MOTOR

OUTLINE OF THE DIRECT DRIVE MOTOR SYSTEM

The capstan motor is actuated by the DD motor digital servo system. The FG pulse is generated after the detection of the zero crosspoint, and the reference signal generated from the quartz oscillator is compared with this FG pulse. From this comparison, the accelerated and reduced speed pulses are generated, causing the driving coil to function.

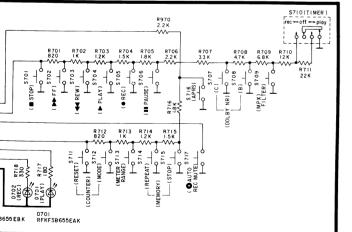


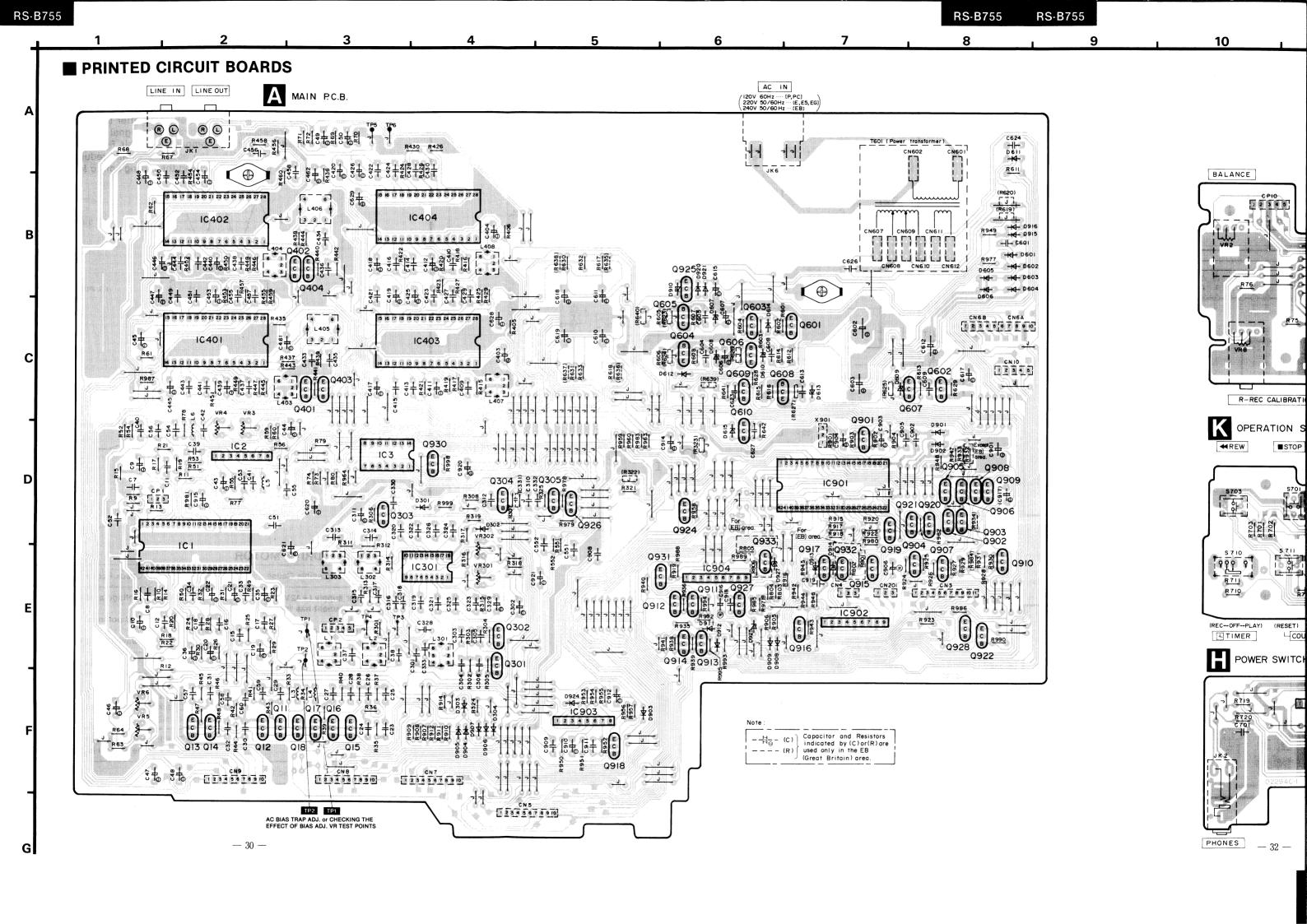
# • TROUBLESHOOTING OF DIRECT DRIVE MOTOR

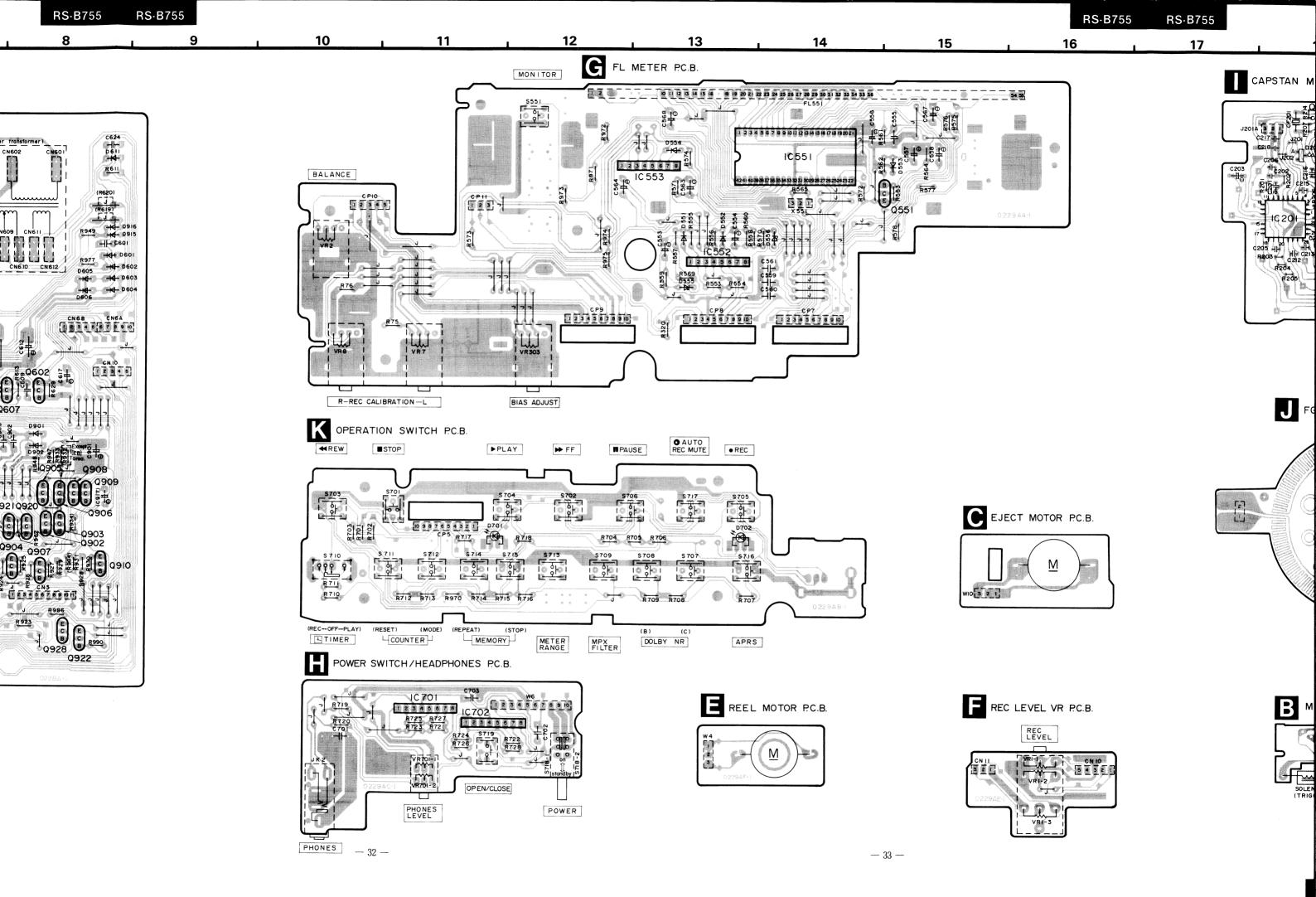
	Problem	Possible Cause	Check Points
1.	The motor does not rotate.	No power supply (+12V)     The Hall element has failed (Current does not flow).     The ceramic (or crystal) does not oscillate.	Check the voltage applied to the connector. Check the DC potential on IC pins ②∼⑦. Check the waveform of IC pin ③.
2.	The motor does not rotate properly. (When pressed, it stops at certain angles. Sometimes it does not rotate even if power is ON.)	The coil is broken or not properly soldered.     Output of the Hall element is not proper.	*Check the conductance of the coil. If normal, the resistances between IC pins (6~(7), (7)~(8), (6)~(8) will reach 20 ohms. • Check the waveform of IC pins (2)~(7).
3.	The motor is out of control.	1. The FG coil is broken.	Check the waveform of IC pin 5.     Check if the FG coil is broken.
4.	Abnormal wow	1. Same as those described for problem 2.	

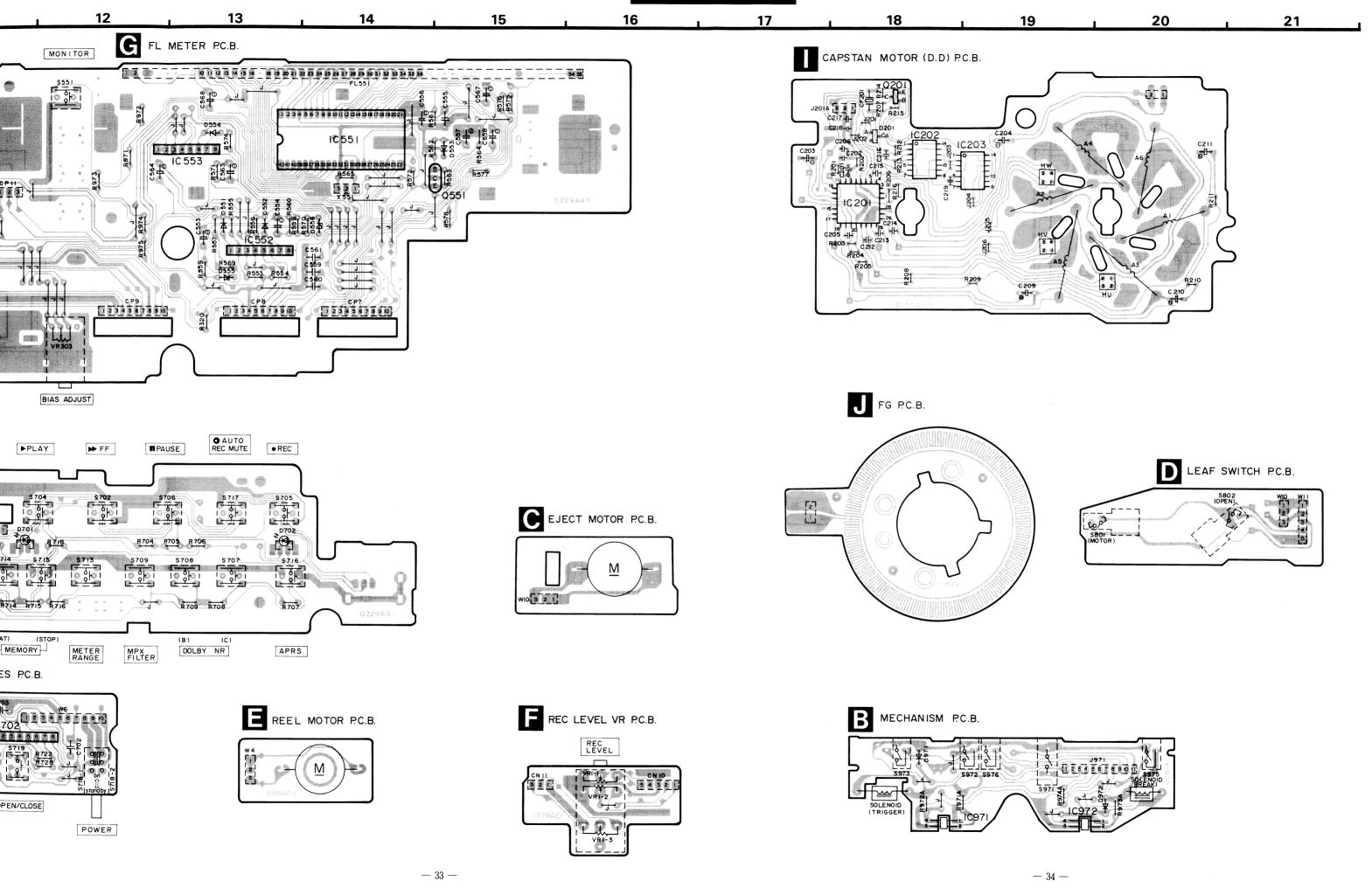
Note: Check the points marked with an asterisk (\*) by removing the DD motor control P.C.B. and then connecting IC pin ② to GND with a lead wire. (After the DD motor control P.C.B. is removed, current will start flowing through the coil, heating the IC.)

# PERATION SWITCH CIRCUIT

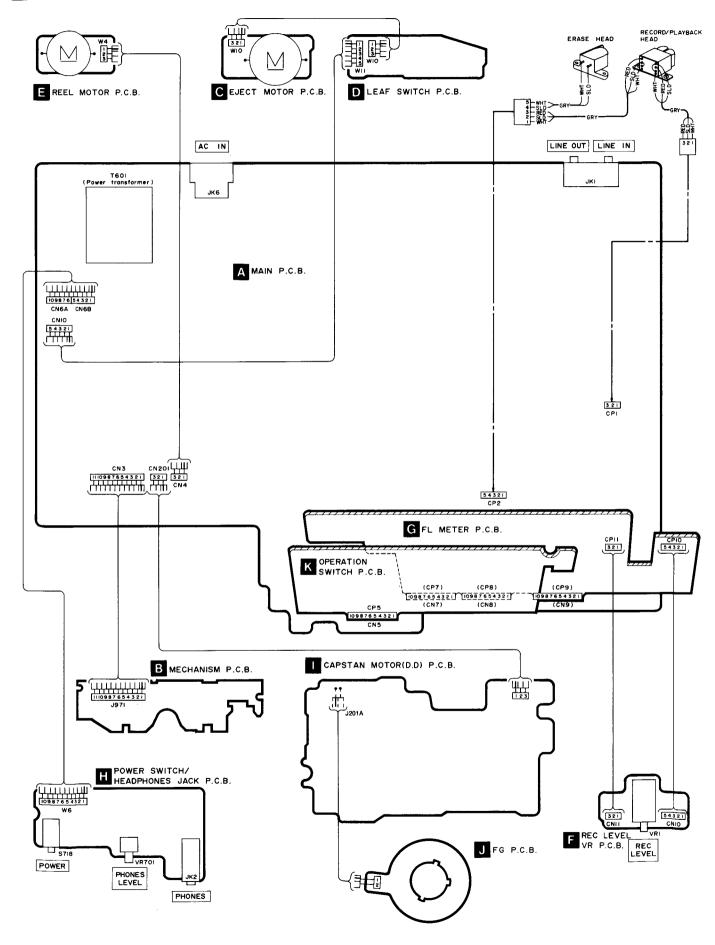








# ■ WIRING CONNECTION DIAGRAM



# REPLACEMENT PARTS LIST

Notes: \* Important safety notice:

Components identified by A mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

\* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)

Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				Q905	DTA114ESTP	TRANSISTOR	-
		INTEGRATED CIRCUIT (S)		Q906	DTC114ESTP	TRANSISTOR	
				Q907	2SB1030RSTTA	TRANSISTOR	Δ
IC1	AN7351K	IC, PŁAYBACK EQ. /MIC AMP		Q908	DTC114YSTP	TRANSISTOR	
IC2	M5218L	IC, PLAYBACK CORRECT PHASE		Q909	2SC3311AQSTA	TRANSISTOR	
IC3	MC14066BCP	IC, TAPE SOURCE SELECTOR		Q910	2SB1030RSTTA	TRANSISTOR	Δ
IC201	HA13440MPEL	IC, MOTOR DRIVE		Q911	2SC3311AQSTA	TRANSISTOR	
IC202	SN74LSO4MEL	IC, INVERTER		Q912	DTC114ESTP	TRANSISTOR	
IC203	SN74LS74AMEL	IC, FLIP-FLOP		Q913	2SC3311AQSTA	TRANSISTOR	
IC301	UPC1297CA	IC, DOLBY HX PRO		Q914	DTC114ESTP	TRANSISTOR	
IC401, 402	TEA0665	IC, DOLBY B/C NR		Q915	DTC114YSTP	TRANSISTOR	
IC403, 404	TEA0665	IC, DOLBY B/C NR		Q916	2SB1030RSTTA	TRANSISTOR	
IC551	HD404302SA07	IC, MICROCOMPUTER; FL METER		Q917	2SD592A	TRANSISTOR	
IC552	M5218L	IC, LEVEL METER AMP		Q918	2SC3311AQSTA	TRANSISTOR	
IC553	M5218L	IC, BUFFER AMP		Q919, 920	DTA114ESTP	TRANSISTOR	
IC701, 702	M5218L	IC, Class AA : H. P. AMP		Q921	2SC3311AQSTA	TRANSISTOR	
IC901	MB88511-224N	IC, MICROCOMPUTER; MECHANICAL		Q922	DTA114ESTP	TRANSISTOR	
IC902	BA6218	IC, REEL MOTOR CONTROL		Q924	DTA114ESTP	TRANSISTOR	
IC903	M5218L	IC, MUSIC SELECTOR AMP		Q925	DTC114ESTP	TRANSISTOR	
IC904	BA6218	IC, EJECT MOTOR CONTROL		Q926	2SB1030RSTTA	TRANSISTOR	
IC971, 972	GP2S06BC	IC, PHOTO COUPLER		Q927	2SD592A	TRANSISTOR	
		10,11010 00012211		Q928	2SC3311AQSTA	TRANSISTOR	
		TRANSISTOR(S)		Q930	DTC114ESTP	TRANSISTOR	
		1144,010101(0)		Q931	DTC114YSTP	TRANSISTOR	
Q11-14	2SC3311AQSTA	TRANSISTOR		Q932, 933	2SD1450RSTA	TRANSISTOR	(EB)
Q15-18	2SA1309AQSTA			¥30£, 300	20014001618	TIMOISTOR	(LD)
2201	2SD601RTW	TRANSISTOR.				DIODE (S)	
2301, 302	2SC3311AQSTA	TRANSISTOR			<del>                                     </del>	DIOUL (3)	
2303	2SB621ARSTA	TRANSISTOR		D201	MA3056MTW	DIODE	
Q304	2SD592A	TRANSISTOR		D301	MA165TA	DIODE	
Q305	2SC3311AQSTA			D301	<u> </u>		
¥303 ¥401-404	<del></del>	TRANSISTOR			MA4056H	DIODE	
Q551	2SA1309AQSTA			D303, 304	MA165TA	DIODE	
Q601		TRANSISTOR		D555, 556	MA165TA	DIODE	
2602					MA4051MTA	DIODE	
2603		TRANSISTOR	Δ	D601-606	1SR35200TB	DIODE	Δ
(604		TRANSISTOR	Δ	D607, 608	MA4091MTA	DIODE	(2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2
2605	2SD2037EFTA	TRANSISTOR		D609	MA4220	DIODE	(P, PC, E, E5, EG)
	2SB1357EFTA	TRANSISTOR		D609	MA4200M	DIODE	(EB)
606	2SD2037EFTA	TRANSISTOR		D610	<del></del>	DIODE	
607	2SB621ARSTA	TRANSISTOR		D611		DIODE	Δ
608	2SD2037EFTA	TRANSISTOR		D612	ł	DIODE	
609	2SC3311AQSTA	TRANSISTOR		D613	<del> </del>	DIODE	
610	2SA1309AQSTA	TRANSISTOR	Δ	D614	<del></del>	DIODE	
901		TRANSISTOR		D615	<del></del>	DIODE	
902	DTA114ESTP	TRANSISTOR		D701	RFKFSB655EAK	L. E. D. ASS' Y	
903	DTC114ESTP	TRANSISTOR		D702		L. E. D. ASS' Y	
904	2SB1030RSTTA	TRANSISTOR	Δ	D901, 902	1SR35200TB	DIODE	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	
		JACK (S)				JAMPER(S)	
JK1	SJF3069N	TERMINAL BOARD		J201-206	ERJ6GEY0R00V	CHIP JAMPER	
JK2	SJJD19	JACK, HEADPHONES					-
JK6	SJS9236	AC INLET	(E, E5, EB, EG) <u>∧</u>				
JK6	SJSD16	AC INLET	(P, PC) <b></b> Λ				
		CERAMIC FILTER(S)					
CF201	RSXA3M74S01	CERAMIC FILTER					

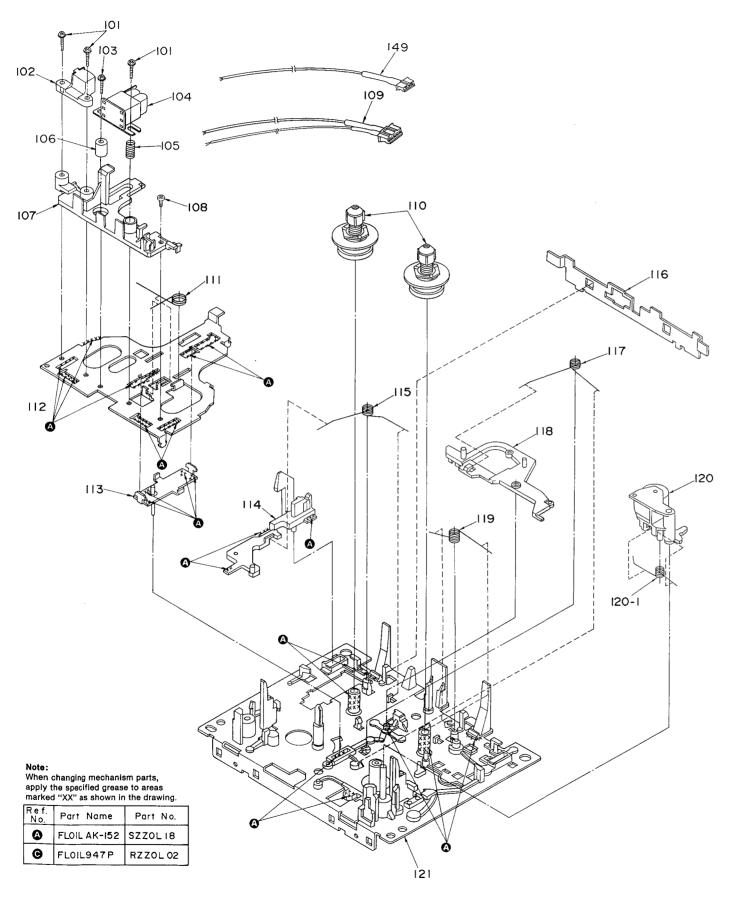
# ■ REPLACEMENT PARTS LIST

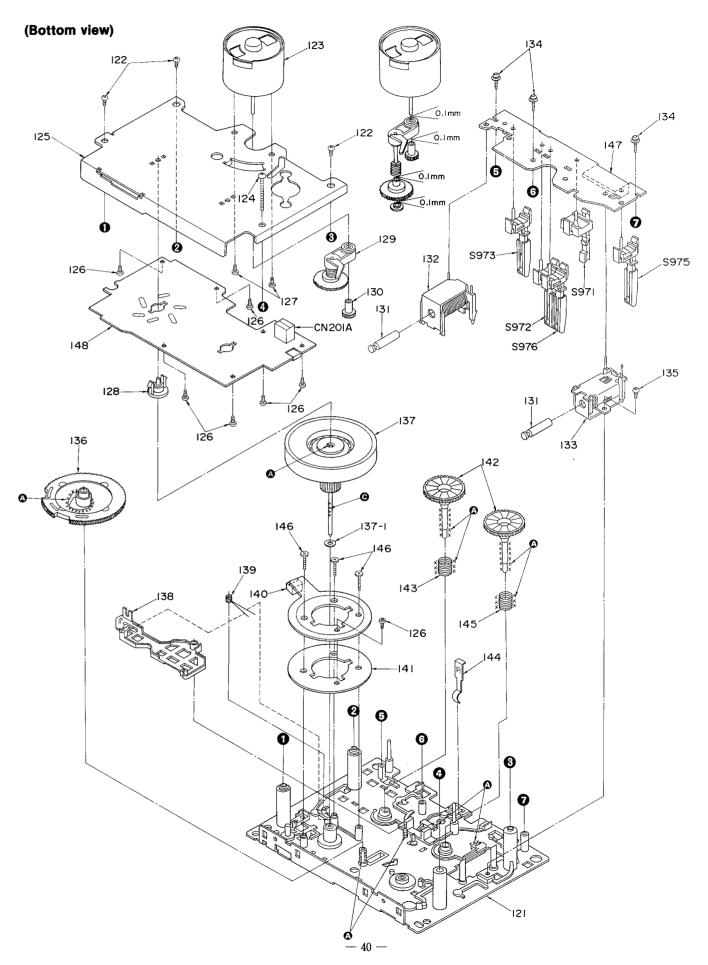
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				134	XTW2+8S	SCREW	
		MECHANISM PARTS LIST		135	XTN26+4F	SCREW	
				136	RDG0030	MAIN GEAR	
101	QHQ1361A	SCREW		137	RXF0008	FLYWHEEL	
102	SJH96-1	E HEAD		137-1	RNW139ZA	WASHER	
103	RHE5201ZA	SCREW		138	RML0037	LEVER	
104	RBR4CY003-C	R/P HEAD		139	RUW147ZA	SPRING	
105	QBC1278A	SPRING		140	RJS2T7ZA	CONNECTOR (2P)	
106	RMX0014	SPACER		141	RMQ0037	FG YOKE	
107	RMRO184	HEAD SPACER		142	RXG0003	REEL TABLE GEAR	
108	XTN2+5F	SCREW		143	RUQ112ZA	SPRING	
109	REX0092	LEAD WIRE BLOCK		144	RUS609Z	TAPE PRESSURE SPRING	
110	RXR0001	REEL TABLE		145	RUQ111ZA	SPRING	
111	RUW139ZA	SPRING		146	RHE5204ZA	SCREW	
112	RMA0047A	HEAD BASE		147	RJS11T7ZA	CONNECTOR (11P)	
113	RXQ0078	MAIN ROD ASS'Y		148	REP0268A	STATER P. C. B. ASS' Y	
114	RMM0012-2	EJECT ROD(L)		149	REX0093	LEAD WIRE BLOCK	
115	RME0018-1	SPRING					
116	RUB502Z	LEVER					
117	RME0020	SPRING					
118	RXL0007	BRAKE LEVER					
119	RUW142ZA	SPRING					
120	RXP0004	PINCH ROLLER ARM					
120-1	RUW140ZB	SPRING					-
121	RFKRSB555E-K	CHASSIS ASS' Y					
122	XTN26+7J	SCREW					, <u>, , , , , , , , , , , , , , , , , , </u>
123	MMN-6F4RA88	REEL MOTOR					
124	XTN26+26F	SCREW					
125	RMA0048A	FLYWHEEL PLATE					
126	XTN2+3F	SCREW					
127	XSN26+3	SCREW					
128	RMR0141	THRUST BEARING					
129	RXG0009	GEAR ASS' Y					
130	RDG0034	REEL MOTOR GEAR					
131	RUB428Z	MOVING IRON CORE					
132	RSJ0003	SOLENOID					
133	RXQ0011	BRAKE SOLENOID	,	1			

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
D903-909	MA165TA	DIODE		S702	EVQQTG05R	SW, F. F.	
D910	MA4051M	DIODE		S703	EVQQTG05R	SW, REW	
D911, 912	MA165TA	DIODE		S704	EVQQTG05R	SW, PLAY	
D913	MA4056H	DIODE		S705	EVQQTG05R	SW, REC	
D914	MA4091MTA	DIODE		S706	EVQQTG05R	SW, PAUSE	
D915, 916	MA165TA	DIODE	Δ	S707	EVQQTG05R	SW, DOLBY NR C	
D920, 921	MA165TA	DIODE		S708	EVQQTG05R	SW, DOLBY NR B	
D924	MA165TA	DIODE		S709	EVQQTG05R	SW, MPX	
D925	MA4075MTA	DIODE		S710	SSS166	SW, TIMER	
D927	MA4082MTA	DIODE		S711	EVQQTG05R	SW, COUNTER (RESET)	
D971, 972	1SS133	DIODE		S712	EVQQTG05R	SW, COUNTER (MODE)	
				S713	EVQQTG05R	SW, METER RANGE	
		VARIABLE RESISTOR(S)		S714	EVQQTG05R	SW, MEMORY (REPEAT)	
				S715	EVQQTG05R	SW, MEMORY (STOP)	
VR1	EWGU2A029A54	V. R. REC. LEVEL CONTROL		S716	EVQQTG05R	SW, APRS	
VR2		V. R, BALANCE CONTROL		S717	EVQQTG05R	SW, ARM	
VR3, 4		V. R, PLAYBACK GAIN ADJ.		S718	SSH1238	SW, POWER	
VR5, 6	<del></del>	V. R. OVERALL GAIN ADJ.		S719	EVQQTG05R	SW, OPEN/CLOSE	
VR7, 8	EVJ02KF04B24	V. R, REC. CALIBRATION		S801	SSPD18	SW, MOTOR	
VR301, 302		V. R. OVERALL FREQ. ADJ.		S802	SSPD18	SW, OPEN	
VR303	+	V. R, BIAS CURRENT ADJ.		S971	RSH1A89Z	SW, MODE	
VR701	+	V. R. HEADPHONES CONTROL		S972	RSH1A90Z	SW, HALF	
	D. COVING IGHT I	T. IQ IRRIBITIONES CONTINUE		S973	RSH1A90Z	SW, ATS	
	<del></del>	COIL (S)		S975	RSH1A90Z	SW. REC	
		0011 (0)		S976	RSH1A90Z	SW, ATS	
L1, 2	RLZ0003	COIL		13370	ILSILIA302	5m, A15	
L3-6	SLQX272-1YT	COIL			<u> </u>	CONNECTOR(S) AND SOCKET(S)	
L301	SL09B4-K	COIL				CONNECTOR(S) AND SOURET(S)	
L302, 303	SL09B1-K	COIL		CN3	SJSD1105	CONNECTOD (11D)	
L403, 404	SLM1B8-K	COIL		CN3	RJS1A1703	CONNECTOR (11P)	
L405, 404 L405, 406	QLM9Z10K	COIL		CN4 CN5		CONNECTOR (3P)	
L407, 408	SLM1B8-K	COIL			RJU003K010M	SOCKET (10P)	
1407, 400	OUNT DO _ IV	OUIL		CN6A, 6B	RJS1A1705	CONNECTOR (5P)	
		TDANCEODMED (C)	<del> </del>	CN7-9	RJU003K010M	SOCKET (10P)	
		TRANSFORMER (S)		CN10	SJT30545JQ	CONNECTOR (5P)	
TCO1	DEDI MADOOR VI	PATER TRANSPORTER	(DD) A	CN10A	RJS1A1705	CONNECTOR (5P)	
T601		POWER TRANSFORMER	(EB) <u>∧</u>	CN11	SJT30345JQ	CONNECTOR (3P)	
T601	<del> </del>	POWER TRANSFORMER	(E, E5, EG) <u>∧</u>	CN201	RJS1A1703	CONNECTOR (3P)	
T601	KIP1K4C004-V	POWER TRANSFORMER	(P, PC) <u>∧</u>	CN201A	RJS2T4ZA	CONNECTOR (2P)	
				CN601, 602	RJS1A1101	SOCKET (1P)	
		OSCILLATOR(S)	<u> </u>	CN607-612	RJS1A1101	SOCKET (1P)	
	<b> </b>			CP1	SJTD313	CONNECTOR (3P)	
X551	+	CERAMIC FILTER		CP2	SJTD513	CONNECTOR (5P)	
X901	EFOGC6004T4	CERAMIC FILTER		CP5	RJT003K010	CONNECTOR (10P)	-
				CP7-9	RJT003K010	CONNECTOR (10P)	
		DISPLAY TUBE		CP10	SJS50578JQ	SOCKET (5P)	
				CP11	SJS50378JQ	SOCKET (3P)	
FL551	RSL0032-F	DISPLAY TUBE					
						GND PART(S)	
		SWITCH(ES)			1		
				E1, 2	SNE1004-1	GND PLATE	
S551	EVQQTG05R	SW, MONITOR		E3	SUSD165	GND SPRING	
5701	EVQQTG05R	SW, STOP					

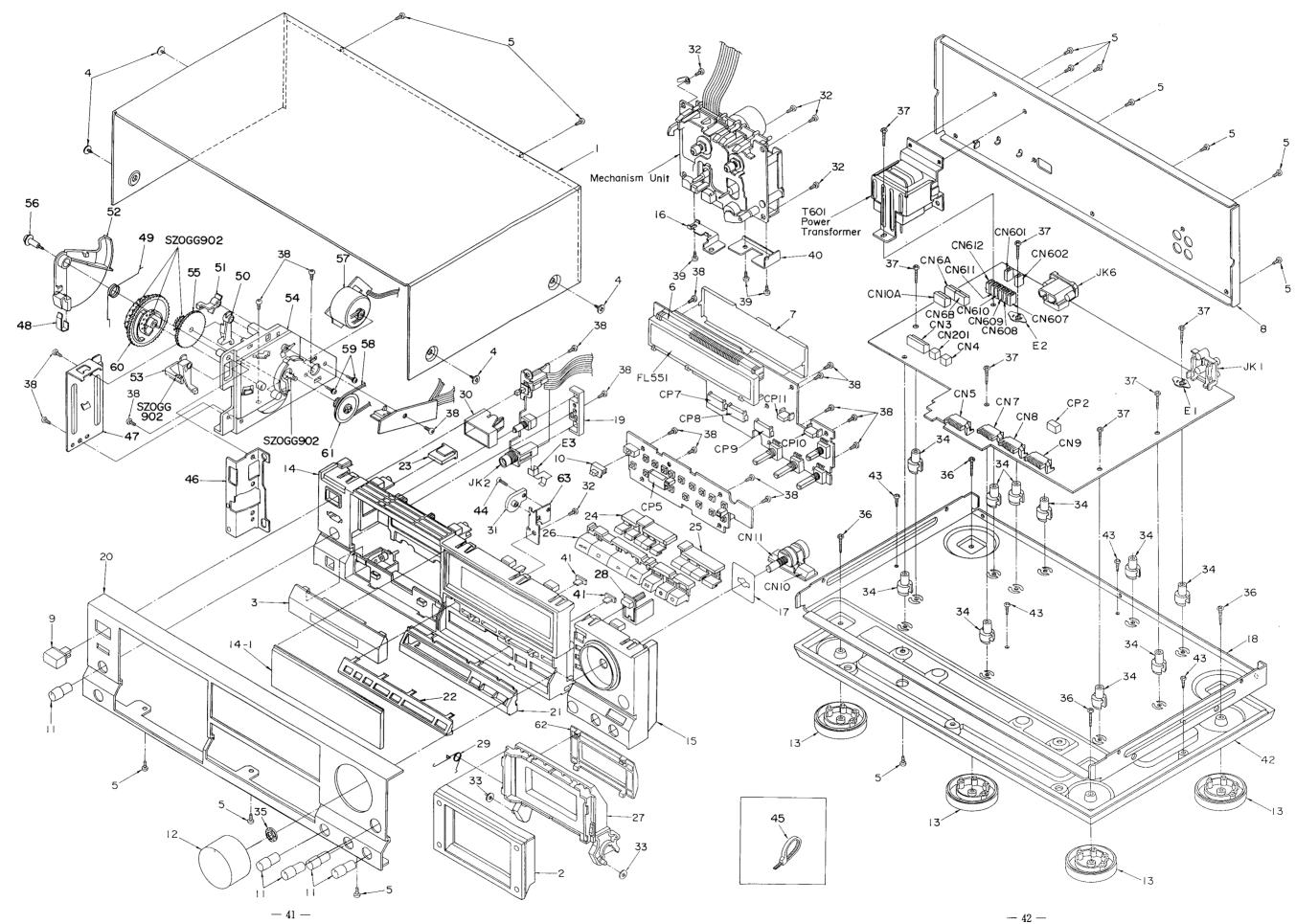
# **EXPLODED VIEWS**

# Mechanical parts (Top view)





# Cabinet parts



# **■ REPLACEMENT PARTS LIST**

Notes : \* Important safety notice:

Taportant safety notice.
 Components identified by mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
 The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
 Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				39	XTB26+4FFZ	SCREW	
		CABINET AND CHASSIS		40	RSC0076	SHIELD PLATE	
				41	RGL0030	PANEL LIGHT	
	RKM0036-K	CABINET		42	RKU0009	BOTTOM BOARD	
? 	RYF0036	CASSETTE LID		43	XTB3+10GFZ	SCREW	
3	RYQ0027	ORNAMENT		44	XTS3+8J	SCREW	
<u> </u>	SNE2129-1	SCREW		45	SHR301	CLAMPER	
i	XTBS3+8JFZ1	SCREW		46	RMA0146	LOADING ANGLE	
) 	RMN0021	FL HOLDER		47	RMA0242	ANGLE	
'	RSC0048	SHIELD PLATE		48	RMC0039	BRACKET	
}	RGR0024-H	REAR PANEL	(E)	49	RME0039	OPEN SPRING	
	RGR0024-I	REAR PANEL	(E5)	50	RML0110	LEAF SWITCH LEVER (B)	
	RGRO024-J	REAR PANEL	(EB)	51	RML0111	LEAF SWITCH LEVER (C)	
	RGR0024-K	REAR PANEL	(P, PC)	52	RML0112	DRIVE SECTOR LEVER	
3	RGR0024-0	REAR PANEL	(EG)	53	RML0113	LEAF SWITCH LEVER (A)	
	RGU0030	BUTTON, POWER		54	RFKNSB755EDK	LOADING BASE ASS' Y	
.0	RGV0022	KNOB, TIMER		55	SFUGF01N02	INTERMEDIATE GEAR	
1	RGW0032	KNOB, BALANCE LEVEL		56	SHDD8	SCREW	
2	RGW0033	KNOB, REC LEVEL		57	RFKPSB755E-K	EJECT DRIVE MOTOR ASS'Y	
3	RKA0009-1	FOOT		58	SMBD7	BELT	
4	RFKNSB755EAK	FRONT GRILLE ASS'Y(1)		59	XYN26+F6	SCREW	
4-1	RKW0038	TRANSPARENT PLATE	1	60	RDG0080	DRIVE GEAR	
5	RFKNSB755EBK	FRONT GRILLE ASS' Y (2)		61	RDG0081	PULLEY GEAR	
6	RMC0040	BRACKET		62	RMQ0072	HALF STABILIZER	
7	RMC0056	SHIELD PLATE		63	RMA0157	DAMPER ANGLE	
8	RMK0026-1	CHASSIS					
9	RMN0022	ORNAMENT				PACKING MATERIAL	
0	RFKGSB755E-K	FRONT PANEL ASS' Y	(E, E5, EB, EG)				-
0	RFKGSB755P-K	FRONT PANEL ASS' Y	(P, PC)	P1	RPG0301	CARTON BOX	(PC, E, E5, EB, EG)
1	RGK0117	ORNAMENT, BUTTON (A)	10,10,	P1	RPG0302	CARTON BOX	(P)
2	RGKD118	ORNAMENT, BUTTON (B)		P2	RPN0178	PAD, FRONT/BACK	
3	RGU0195	BUTTON, OPEN/CLOSE	<del> </del>	P3	SPS5185	PAD. ACCESSORIES	
4	RGU0131	BUTTON, COUNTER		P4	SPP756	PROTECTION COVER	
5	<del>                                     </del>	BUTTON, NOISE REDUCTION			Di 1 7 3 0	TIMILOTION GOVER	
6	RGU0133	BUTTON, OPERATION		<b></b>	-	ACCESSORIES	
7	<del></del>	CASSETTE HOLDER ASS' Y				UNITOONITEO	
8	RGU0194	BUTTON, MONITOR			RQT0224-P	INSTRUCTION MANUAL	(P)
9	RME0049	SPRING		A1	RFKSSB755PC	INSTRUCTION MANUAL	(PC)
)	RMR0185	LEVER, OPEN/CLOSE		A1	ROTO226-D	INSTRUCTION MANUAL	
1	SMQSX911-KE	DAMPER GEAR ASS' Y		<b> </b>	ļ <u></u>		(EG)
2	XTB3+10JFZ	SCREW	-	A1	RQT0227-B	INSTRUCTION MANUAL	(EB)
				A1 A2	RFKSSB755E	INSTRUCTION MANUAL	(E, E5)
3	SUD444-1	WASHER			SFDAC05E03	POWER CORD	(E, E5, EG) A
4	SHE187-2	HOLDER		A2	SJA172	POWER CORD	(PC) A
<u>,                                      </u>	SNE4021-1	NUT		A2	SJA172-1	POWER CORD	(P) <u>A</u>
6	XTB3+16G	SCREW		A2	SJA193-1	POWER CORD	(EB) <u>∧</u>
7	XTB3+20J	SCREW		A3	SJP2249-3	STEREO CONNECTION CABLE	
3	XTB3+8JFZ	SCREW		Ш	1.		

# **■ RESISTORS & CAPACITORS**

Notes : \* Capacity value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)

*				
* Resistance values	are in ohms. unless	specified otherwise, 1	K=1.000(OHM) .	1M=1.000k(OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Val	ues &	Remarks	Ref. No.	Part No.	Va	lues & l	Remarks
			R307	ERDS2TJ222T	1/4W	2. 2K		R601, 602	ERDS2TJ472T	1/4W	4. 7K	-
		RESISTORS	R308	ERDS2TJ682T	1/4W	6. 8K		R603	ERDS2TJ103T	1/4W	10K	
			R311, 312	ERDS2TJ100T	1/4W	10		R604	ERDS2TJ472T	1/4W	4. 7K	Δ
R9, 10	ERDS2TJ683T	1/4W 68K	R313, 314	ERDS2TJ154T	1/4W	150K		R605	ERD2FCVJ6R8T	1/4W	6. 8	(EB) Z
R11, 12	ERDS2TJ183T	1/4W 18K	R315, 316	ERDS2TJ333T	1/4W	33K		R605	ERDS1FVJ150T	1/2W	15	(P, PC, E,
R13, 14	ERDS2TJ101T	1/4W 100	R317	ERDS2TJ822T	1/4W	8. 2K						E5, EG) Z
R15, 16	ERDS2TJ220T	1/4W 22	R318	ERDS2TJ272T	1/4W	2. 7K		R606	ERD2FCVJ4R7T	1/4W	4.7	(EB)
R17, 18	ERDS2TJ153T	1/4W 15K	R319	ERDS2TJ102T	1/4W	1K		R606	ERDS1FJ4R7	1/2W	4.7	(P, PC, E,
R19, 20	ERDS2TJ103T	1/4W 10K	R320	ERDS2TJ332T	1/4W	3. 3K						E5, EG)
R21, 22	ERDS2TJ564T	1/4W 560K	R321	ERDS1FJ390	1/2W	39	(EB)	R607, 608	ERDS2TJ561T	1/4W	560	
R23, 24	ERDS2TJ682T	1/4W 6.8K	R321	ERDS1FVJ121T	1/2W	120	(P, PC, E,	R611, 612	ERD2FCVG270T	1/4W	27	(EB)
R25, 26	ERDS2TJ273T	1/4W 27K					E5, EG)	R611, 612	ERDS1FVJ270T	1/2W	27	(P, PC, E,
R27, 28	ERDS2TJ153T	1/4W 15K	R322, 323	ERDS1FJ390	1/2W	39	(EB)					E5, EG)
R29, 30	ERDS2TJ682T	1/4W 6.8K	R324	ERDS2TJ102T	1/4W	1K		R613, 614	ERDS2TJ222T	1/4W	2. 2K	
R31, 32	ERDS2TJ392T	1/4W 3.9K	R325	ERDS2TJ222T	1/4W	2. 2K		R615	ERDS2TJ1R0T	1/4W	1. 0	Δ
R33, 34	ERDS2TJ102T	1/4W 1K	R405, 406	ERDS2TJ473T	1/4W	47K		R616	ERDS2TJ391T	1/4W	390	$\wedge$
R35, 36	ERDS2TJ820T	1/4W 82	R415, 416	ERDS2TJ102T	1/4W	1K		R617, 618	ERDS2TJ151T	1/4W	150	(EB)
R37, 38	ERDS2TJ102T	1/4W 1K	R417, 418	ERDS2TJ332T	1/4W	3. 3K		R617, 618	ERDS2TJ820T	1/4W	82	(P, PC, E,
R39, 40	ERDS2TJ151T	1/4W 150	R419, 420	ERDS2TJ333T	1/4W	33K		1		-,		E5, EG)
R41, 42	ERDS2TJ332T	1/4W 3.3K	R421-424	ERDS2TJ823T	1/4W	82K		R619, 620	ERQ16NKR15E	1/6W	0. 15	(EB) A
R43, 44	ERDS2TJ392T	1/4W 3.9K	R425, 426	ERDS2TJ683T	1/4W	68K		R623, 624	ERDS2TJ101T	1/4W	100	(EB)
R45, 46	ERDS2TJ472T	1/4W 4.7K	R427, 428	ERDS2TJ222T	1/4W	2. 2K		R625	ERDS2TJ181T	1/4W	180	(EB)
R47, 48	ERDS2TJ222T	1/4W 2.2K	R429, 430	ERDS2TJ512	1/4W	5. 1K		R626, 627	ERDS2TJ101T	1/4W	100	(EB)
R49, 50	ERDS2TJ104T	1/4W 100K	R435, 436	ERDS2TJ473T	1/4₩	47K		R628	ERDS2TJ103T	1/4W	10K	(65)
R51-56	ERDS2TJ223T	1/4W 22K	R437, 438	ERDS2TJ242	1/4W	2. 4K	•••	R629	ERDS2TJ472T	1/4W	4. 7K	
R59, 60	ERDS2TJ182T	1/4W 1.8K	R439-442	ERDS2TJ684T	1/4W	680K		R630, 631	ERDS2TJ151T	1/4W	150	(EB)
R61, 62	ERDS2TJ222T	1/4W 2.2K	R443, 444	ERDS2TJ562T	1/4W	5. 6K		R630, 631	ERDS2TJ820T	1/4W	82	(P, PC, E,
R63, 64	ERDS2TJ332T	1/4W 3.3K	R445, 446	ERDS2TJ102T	1/4W	3. ok		1030, 631	LRIX32 13 02 0 1	1/4/		E5, EG)
R67, 68	ERDS2TJ273T	1/4W 27K	R447, 448	ERDS2TJ332T	1/4W	3. 3K		R632, 633	ERDS2TJ121T	1/4W	120	LJ, LU/
R69, 70	ERDS2TJ472T	1/4W 4.7K	R449, 450	ERDS2TJ333T	1/4W	33K		R635-638	ERDS2TJ181T	1/4W	180	(EB)
R71, 72	ERDS2TJ561T	1/4W 560	R451-454	ERDS2TJ823T	1/4W	82K		R639	ERD2FCVG100T	1/4W	100	(EB)
R73-76	ERDS2TJ103T	1/4W 10K	R455, 456	ERDS2TJ683T	1/4W	68K		R640	ERD2FCVJ6R8T	1/4W	6.8	(EB) A
R77, 78	ERDS2TJ331	1/4W 330	R457, 458	ERDS2TJ222T	1/4W	2. 2K		R641	ERDS2TJ391T	1/4W	390	(ED) ZIX
R79, 80	ERDS2TJ182T	1/4W 1.8K	R459, 460	ERDS2TJ512	1/4W	5. 1K		R642	<del> </del>		390	Δ
R201	ERJ6GEYJ333V	1/10W 33K	R551, 552	1					ERDS2TJ391T	1/4W		
R202	ERJ6GEYJ683V	1/10W 55K	R553, 554	ERDS2TJ104T	1/4W	100K		R701	ERDS2TJ821T ERDS2TJ102T	1/4W	820	
R203-205	ERJ6GEYJ1R5V		R555, 556	ERDS2TJ563T	1/4W	56K		R702		1/4W	1K	
R206	<del> </del>	1/10W 1.5		ERDS2TJ823T	1/4W	82K		R703	ERDS2TJ122T	1/4W	1. 2K	
R207	ERJ8GEYJ222V	1/8W 2.2K	R557, 558	ERDS2TJ220T	1/4W	22		R704	ERDS2TJ152T	1/4W	1. 5K	·
	<del> </del>	1/10W 1.8K	R559, 560	ERDS2TJ152T	1/4W	1. 5K		R705	ERDS2TJ182T	1/4W	1. 8K	
208	<del> </del>	1/10W 2.2K	R561	ERDS2TJ102T	1/4₩	1K		R706	ERDS2TJ222T	1/4W	2. 2K	
2209-211	<del></del>	1/10W 4.7	R562	ERDS2TJ471T	1/4W	470		R707	ERDS2TJ332T	1/4W	3. 3K	
2212, 213	ERJ6GEYJ152V	1/10W 1.5K	R563, 564	ERDS2TJ103T	1/4W	10K		R708	ERDS2TJ472T	1/4W	4. 7K	
214	ERJ6GEYJ822V	1/10W 8. 2K	R565	ERDS2TJ105T	1/4W	1M		R709	ERDS2TJ682T	1/4W	6. 8K	
215	ERJ6GEYJ101V	1/10W 100	R569, 570	ERDS2TJ101T	1/4W	100		R710	ERDS2TJ123T	1/4W	12K	
216	ERJ8GEYJ222V	1/8W 2.2K	R571	ERDS2TJ152T	1/4W	1. 5K		R711	ERDS2TJ223T	1/4W	22K	
301	ERDS2TJ1R0T	1/4W 1.0	R572	ERDS2TJ102T	1/4W	1K		R712	ERDS2TJ821T	1/4W	820	
302, 303	ERDS2TJ183T	1/4W 18K	R573	ERDS2TJ270T	1/4W	27		R713	ERDS2TJ102T	1/4W	1K	
304, 305	ERDS2TJ100T	1/4W 10	R574	ERDS2TJ220T	1/4W	22		R714	ERDS2TJ122T	1/4W	1. 2K	
306	ERDS2TJ471T	1/4W 470	R575-578	ERDS2TJ331	1/4W	330		R715	ERDS2TJ152T	1/4W	1.5K	

Ref. No.	Part No.	Val	ues & f	demarks	Ref. No.	Part No.	Val	ues & F	Remarks	Ref. No.	Part No.	Va	lues & I	Remarks
R716	ERDS2TJ182T	1/4W	1. 8K		R946	ERDS2TJ102T	1/4W	1K		C15, 16	ECCD1H221KB	507	220P	
R717	ERDS2TJ181T	1/4W	180		R947, 948	ERDS2TJ103T	1/4W	10K		C17, 18	ECQB1H562JZ3	50V	5600P	
R718	ERDS2TJ331	1/4W	330		R949	ERDS2TJ472T	1/4W	4. 7K		C19, 20	ECEA1HKR33B	50V	0. 33U	
R719, 720	ERDS2TJ180	1/4W	18		R950	ERDS2TJ681T	1/4W	680		C21, 22	ECEA1CPX100B	16V	10U	
R721, 722	ERDS2TJ330T	1/4W	33		R951	ERDS2TJ101T	1/4W	100		C23, 24	ECQB1H183JZ3	50V	0.01 <b>8</b> U	
R723, 724	ERDS2TJ100T	1/4W	10		R952	ERDS2TJ823T	1/4W	82K		C25, 26	ECQB1H822JZ3	50V	8200P	
R725, 726	ERDS2TJ102T	1/4W	1K		R953	ERDS2TJ393T	1/4W	39K		C27, 28	ECQB1H562JZ3	50V	5600P	
R727, 728	ERDS2TJ332T	1/4W	3. 3K		R954	ERDS2TJ822T	1/4W	8. 2K		C29, 30	ECQB1H183JZ3	50V	0.01 <b>8</b> U	
R801	ERDS2TJ332T	1/4W	3. 3K	(EB)	R955	ERDS2TJ102T	1/4W	1K		C31, 32	ECQV1H683JZ3	50V	0.0 <b>68</b> U	
R802	ERDS2TJ222T	1/4W	2. 3K	(EB)	R956	ERDS2TJ473T	1/4W	47K		C33, 34	ECBT1H101KB5	50V	100P	
R803	ERDS1FVJ3R3T	1/2W	3. 3		R957	ERDS2TJ183T	1/4W	18K		C35, 36	ECEA1HPX4R7B	50V	4. 7U	
R804	ERDS2TJ101T	1/4W	100		R958	ERDS2TJ103T	1/4₩	10K		C37, 38	ECQP1121JZ	100V	120P	
R805	ERDS2TJ332T	1/4W	3. 3K	(EB)	R959	ERDS2TJ152T	1/4W	1. 5K		C39, 40	ECKD1H152KB	50V	1500P	.,,,,,
R806	ERDS2TJ222T	1/4W	2. 2K	(EB)	R960	ERDS2TJ472T	1/4W	4. 7K		C41, 42	ECBT1H470J5	50V	47P	1.17
R901	ERDS2TJ105T	1/4W	1M		R962	ERDS2TJ153T	1/4W	15K		C43, 44	ECEA1CPX100B	16V	10U	
R902	ERDS2TJ103T	1/4W	10K		R963	ERDS2TJ273T	1/4W	27K		C45, 46	ECEA1HPX4R7B	25V	4. 7U	
R903	ERDS2TJ471T	1/4W	470		R964	ERDS2TJ472T	1/4W	4. 7K		C47, 48	ECEA1HPS010	50V	1U	
R904	ERDS2TJ103T	1/4W	10K		R970	ERDS2TJ222T	1/4W	2. 2K		C49, 50	ECEA1CPX100B	16V	10U	
R905	ERDS2TJ182T	1/4W	1. 8K		R971	ERDS2TJ332T	1/4W	3. 3K		C51, 52	ECKR1H103ZF5	50V	0. 010	
R906	ERDS2TJ682T	1/4W	6. 8K		R971A	ERDS2TJ271T	1/4W	270		C53, 54	ECQB1H122JZ3	50V	1200P	
R907	ERDS2TJ103T	1/4W	10K		R971B	ERDS1FVJ3R3T	1/2W	3. 3		C55, 56	ECQB1H123JZ	<b></b>	0. 012U	
R908	ERDS2TJ392T	1/4₩	3. 9K		R972	ERDS2TJ472T	1/4₩	4. 7K		C57, 58	ECQB1H333JZ3	-	0. 033U	
R909	ERDS2TJ272T	1/4W	2. 7K		R972A	ERDS2TJ183T	1/4W	18K		C59, 60	ECQB1H223JZ3	<b></b>	0. 022U	
R910	ERDS2TJ333T	1/4₩	33K		R973	ERDS2TJ682T	1/4W	6. 8K		C201	ECUV1E153MB		0. 015U	
R911, 912	ERDS2TJ103T	1/4W	10K		R973A	ERDS2TJ271T	1/4W	270		C202	ECUV1E104KB	25V	0. 1U	
R914	ERDS2TJ221T	1/4W	220		R974	ERDS2TJ123T	1/4W	12K		C203, 204	ECEV1CA100R	16V	100	
R915	ERDS2TJ103T	1/4W	10K		R974A	ERDS2TJ183T	1/4W	18K		C205, 204	ECUV1E104KB	25V	0. 10	
R916	ERDS2TJ103T	1/4W	3. 3K		R975	ERDS2TJ223T	1/4W	22K		C209-211	ECEV1EN4R7R	25V	4. 7U	
R917, 918	ERDS2TJ103T	1/4W	10K		R977	ERDS2TJ223T	1/4W	22K		C212-214	ECUV1H103ZFN	50V	0. 010	
<b></b>	+	<del> </del>			<b> </b>	<del></del>	<del> </del>			C212-214 C215		50V	4700P	<u>-</u>
R919, 920	ERDS2TJ223T	1/4W	22K		R978	ERDS2TJ473T	1/4₩	47K		C215	ECUV1H472KB			
R922	ERDS2TJ472T	1/4₩	4. 7K		R979	ERDS2TJ102T	1/4₩	1K		<u> </u>	ECUV1E562KBN	25V	5600P	
R923	ERDS2TJ152T	1/4₩	1.5K	Δ	R980 R981	ERDS2TJ472T	1/4₩	4. 7K		C217-219 C301	ECUV1E104KB	25V	0.10	
R924	ERDS2TJ223T	1/4₩	22K	<u> </u>	{ <b> </b>	ERDS2TJ392T	1/4W	3. 9K			ECQP1153JZ		0. 015U	
R925	ERDS2TJ821T	1/4₩	820		R983	ERDS2TJ222T	1/4W	2. 2K	(BD)	C302	ECEA1EK4R7B	25V	4. 7U	
R926	ERDS2TJ223T	1/4₩	22K	<u>//\</u>	R984	ERDS2TJ472T	1/4W	4. 7K		C303	ECKD1H392KB	50V	3900P	
R927	ERDS2TJ821T	1/4W	820		R985	ERDS2TJ102T	1/4W		Δ	C304, 305	ECKR1H222KB5	50V	2200P	
R928	ERG1SJ150E	1W	15		R986	ERDS2TJ472T	1/4W	4. 7K		C306	ECKD1H682KB	50V	6800P	(20)
R929	ERG1SJ180E	1W	18		R987	ERDS2TJ223T	1/4W	22K		C310	ECKR1H103ZF5	50V	0. 010	
R930	ERDS2TJ223T	1/4W	22K	<u> </u>	R988, 989	ERDS2TJ103T	1/4W	10K		C310	ECKD1H472KB	50V	4700P	(P, PC, E,
R931	ERDS2TJ821T	1/4W	820		R990	ERDS2TJ472T	1/4W	4. 7K		<u></u>				E5, EG)
R932	ERDS2TJ103T	1/4W	10K	(P, PC, E,	R992, 993	ERDS2TJ822T	1/4W	8. 2K		C311	ECEA1AU101B	10V	100U	
	<u> </u>			E5, EG)	R994, 995	ERDS2TJ473T	1/4W	47K		C312	ECBT1E103ZF	25V	0. 01U	
R933	ERDS2TJ332T	1/4W	3. 3K		R998	ERDS2TJ103T	1/4W	10K		C313, 314	ECQV1H224JZ3	50V	0. <b>22</b> U	
R934	ERDS2TJ472T	1/4W	4. 7K	(EB)	R999	ERD2FCVG330T	1/4W	33		C315, 316	ECBT1H821KB5	50V	820P	
R935	ERDS2TJ682T	1/4W	6. 8K		R999	ERDS1FVJ330T	1/2W	33	(P, PC, E,	C317, 318	ECBT1H121KB5	50V	120P	
R936	ERDS2TJ223T	1/4W	22K						E5, EG) <u>∧</u>	C319, 320	ECQV1H563JZ3		0. <b>056</b> U	
R938	ERDS2TJ682T	1/4W	6. 8K							C321, 322	ECQB1H223JZ3	50V	0. <b>022</b> U	
R939	ERDS2TJ223T	1/4W	22K				CAPAC11	ORS		C323, 324	ECQB1H103JZ3	50V	0. 01U	
R940, 941	ERDS2TJ562T	1/4W	5. 6K							C325, 326	ECKR1H561KB5	50V	560P	
R942	ERDS2TJ821T	1/4W	820		C7, 8	ECBT1H221KBY	50V	220P		C328	ECBT1H470J5	50V	47P	
R943	ERDS2TJ223T	1/4W	22K		C9, 10	ECEAOJPX471B	6. 3V	470U		C329	ECEA1EK100B	25V	100	
R944, 945	ERDS1FVJ120T	1/2W	12		C11, 12	ECQB1H562JZ3	50V	5600P		C330	ECBT1E103ZF	25V	0. 01U	

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C331	ECBT1E103ZF	25V O. 01U (EB)	C457, 458	ECQB1H103JZ3	50V 0.01U	C626	ECKR1H103ZF5	50V 0. 01U
C332	ECBT1E103ZF	25V 0. 01U	C461, 462	ECEA1HPX4R7B	50V 4.7U	C627	ECBT1E103ZF	25V 0. 01U ⚠
C333	ECBT1H470J5	50V 47P	C551, 552	ECQV1H104JZ3	50V 0. 1U	C628, 629	ECEA1HPS010	50V 1U
C403, 404	ECEA1CPX100B	16V 10U	C553, 554	ECEAOJKS101B	6. 3V 100U	C701	ECKR1H223ZF5	50V 0. 022U
C409, 410	ECQB1H472JZ3	50V 4700P	C555	ECBT1E103ZF	25V 0.01U	C702, 703	ECKR1H103ZF5	50V 0. 01U
C411, 412	ECEA1CPX100B	16V 10U	C556	ECEA1CK100B	16V 10U	C901	ECEAOJU222B	6. 3V 2200U
C413, 414	ECQV1H473JZ3	50V 0.047U	C557	ECEA1EK4R7B	25V 4.7U	C902	ECKR1H103ZF5	50V 0. 01U
C415, 416	ECQV1H224JZ3	50V 0. 22U	C558	ECEA1HK010B	50V 1U	C903	ECEA1HK010B	50V 1U
C417-420	ECEA1HKR68B	50V 0. 68U	C559-561	ECBT1E103ZF	25V 0.01U	C904	ECEA1EK4R7B	25V 4. 7U
C421, 422	ECQV1H224JZ3	50V 0. 22U	C563, 564	ECEAOJKS101B	6. 3V 100U	C905	ECKR1H103ZF5	50V 0. 01U
C423, 424	ECQV1H473JZ3	50V 0. 047U	C567, 568	ECEA1VK100B	35V 10U	C906	ECEA1CN100SB	16V 10U
C425, 426	ECEA1CPX100B	16V 10U	C601	ECKD2H682PE	500V 6800P △	C908	ECKR1H103ZF5	50V 0. 01U
C427, 428	ECQB1H472JZ3	50V 4700P	C602	ECEA1EU222E	25V 2200U	C909	ECQB1H822JZ3	50V 8200P
C429, 430	ECQB1H103JZ3	50V 0. 01U	C603	ECEA1EU222E	25V 2200U <u>∧</u>	C910	ECEA1CK100B	16V 10U
C433, 434	ECKD1H122KB	50V 1200P	C604, 605	ECKR1H103ZF5	50V 0.01U	C911	ECBT1H470J5	50V 47P
C435, 436	ECKD1H152KB	50V 1500P	C606, 607	ECEA1AU221B	10V 220U	C912	ECEA1HK010B	50V 1U
C437, 438	ECQB1H472JZ3	50V 4700P	C608, 609	ECKR1H103ZF5	50V 0.01U	C914	ECEA1CK100B	16V 10U
C439, 440	ECEA1CPX100B	16V 10U	C610, 611	ECEA1AU102B	10V 1000U	C915	ECEAOJU101B	6. 3V 100U
C441, 442	ECQV1H473JZ3	50V 0. 047U	C612	ECEA1EU222E	25V 2200U ⚠	C916	ECEA1CN100SB	16V 10U
C443, 444	ECQV1H224JZ3	50V 0. 22U	C613	ECKR1H103ZF5	50V 0.01U	C917	ECEA1HK010B	50V 1U (EB)
C445-448	ECEA1HKR68B	50V 0. 68U	C615	ECEA1EK100B	25V 10U	C918, 919	ECBT1E103ZF	25V 0. 01U
C449, 450	ECQV1H224JZ3	50V 0. 22U	C617	ECEA1HU221B	50V 220U	C920	ECEA1HKR47B	50V 0. 47U
C451, 452	ECQV1H473JZ3	50V 0. 047U	C618-621	ECEA1AU102B	10V 1000U	C921	ECEA1EK100B	25V 10U
C453, 454	ECEA1CPX100B	16V 10U	C623	ECBT1E103ZF	25V 0.01U			
C455, 456	ECQB1H472JZ3	50V 4700P	C624	ECKD2H682PE	500V 6800P			

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